The Americas YASKAWA Representative

- 24-hour Telephone Number: **(937) 847-3200**
  Use for urgent or emergency needs for technical support, service and/or replacement parts
- Routine Technical Inquiries: *techsupport@motoman.com*
  Allow up to 36 hours for response

YASKAWA

MOTOMAN-GP25-12
INSTRUCTIONS

TYPE:
YR-1-06VXH25-C10
(ENVIRONMENTAL RESISTANCE SPECIFICATION)

Upon receipt of the product and prior to initial operation, read these instructions thoroughly, and retain for future reference.

MOTOMAN INSTRUCTIONS

MOTOMAN-GP25-12 INSTRUCTIONS
YRC1000 INSTRUCTIONS
YRC1000 OPERATOR'S MANUAL (GENERAL) (SUBJECT SPECIFIC)
YRC1000 MAINTENANCE MANUAL
YRC1000 ALARM CODES (MAJOR ALARMS) (MINOR ALARMS)

Have the following information available when contacting the YASKAWA Representative:
- System
- Primary Application
- Software Version *(Located on Programming Pendant by selecting: {Main Menu} - {System Info} - {Version})*
- Warranty ID *(Located on Robot Controller)*
- Robot Serial Number *(Located on Manipulator data plate)*
- Robot Sales Order Number *(Located on Robot controller data plate)*

Part Number: 191351-1CD
Revision: 2

MANUAL NO.
HW1485972② 1/92

DANGER

- This instruction manual is intended to explain mainly on the mechanical part of this manipulator for the application to the actual operation and for proper maintenance and inspection. It describes on safety and handling, details on specifications, necessary items on maintenance and inspection, to explain operating instructions and maintenance procedures. Be sure to read and understand this instruction manual thoroughly before installing and operating the manipulator. Any matter not described in this manual must be regarded as “prohibited” or “improper”.
- General information related to safety are described in “Chapter 1. Safety” of the YRC1000 INSTRUCTIONS. To ensure correct and safe operation, carefully read “Chapter 1. Safety” of the YRC1000 INSTRUCTIONS.

CAUTION

- In some drawings in this manual, protective covers or shields are removed to show details. Make sure that all the covers or shields are installed in place before operating this product.The drawings and photos in this manual are representative examples and differences may exist between them and the delivered product.
- YASKAWA is not responsible for incidents arising from unauthorized modification of its products. Unauthorized modification voids the product warranty.

NOTICE

- The drawings and photos in this manual are representative examples and differences may exist between them and the delivered product.
- YASKAWA may modify this model without notice when necessary due to product improvements, modifications, or changes in specifications. If such modification is made, the manual number will also be revised.
- If your copy of the manual is damaged or lost, contact a YASKAWA representative to order a new copy. Be sure to tell the representative the manual number listed on the front cover.

Notes for Safe Operation

Read this manual carefully before installation, operation, maintenance, or inspection of your product.

In this manual, the Notes for Safe Operation are classified as “DANGER”, “WARNING”, “CAUTION”, or “NOTICE”.

Indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury. Safety Signs identified by the signal word DANGER should be used sparingly and only for those situations presenting the most serious hazards.

Indicates a potentially hazardous situation which, if not avoided, will result in death or serious injury. Hazards identified by the signal word WARNING present a lesser degree of risk of injury or death than those identified by the signal word DANGER.

Indicates a hazardous situation, which if not avoided, could result in minor or moderate injury. It may also be used without the safety alert symbol as an alternative to “NOTICE”.

NOTICE is the preferred signal word to address practices not related to personal injury. The safety alert symbol should not be used with this signal word. As an alternative to “NOTICE”, the word “CAUTION” without the safety alert symbol may be used to indicate a message not related to personal injury.

Even items described as “CAUTION” may result in a serious accident in some situations.

At any rate, be sure to follow these important items.

To ensure safe and efficient operation at all times, be sure to follow all instructions, even if not designated as “DANGER”, “WARNING” and “CAUTION” .

DANGER

- Do not remove the motor, and do not release the brake.

Failure to observe these safety precautions may result in death or serious injury from unexpected turning of the manipulator's arm.

WARNING

- Maintenance and inspection must be performed by specified personnel.

Failure to observe this caution may result in electric shock or injury.

- For disassembly or repair, contact your YASKAWA representative.

DANGER

- Before operating the manipulator, make sure the servo power is turned OFF by performing the following operations. When the servo power is turned OFF, the SERVO ON LED on the programming pendant is turned OFF.
  - Press the emergency stop buttons on the front door of the YRC1000, on the programming pendant, on the external control device, etc.
  - Disconnect the safety plug of the safety fence. (when in the play mode or in the remote mode)

If operation of the manipulator cannot be stopped in an emergency, personal injury and/or equipment damage may result.

Fig. : Emergency Stop Button

- Before releasing the emergency stop, make sure to remove the obstacle or error caused the emergency stop, if any, and then turn the servo power ON.

Failure to observe this instruction may cause unintended movement of the manipulator, which may result in personal injury.

Fig. : Release of Emergency Stop

- Observe the following precautions when performing a teaching operation within the manipulator's operating range:
  - Be sure to perform lockout by putting a lockout device on the safety fence when going into the area enclosed by the safety fence. In addition, the operator of the teaching operation must display the sign that the operation is being performed so that no other person closes the safety fence.
  - View the manipulator from the front whenever possible.
  - Always follow the predetermined operating procedure.
  - Always keep in mind emergency response measures against the manipulator’s unexpected movement toward a person.
  - Ensure a safe place to retreat in case of emergency.

Failure to observe this instruction may cause improper or unintended movement of the manipulator, which may result in personal injury.

- Confirm that no person is present in the manipulator's operating range and that the operator is in a safe location before:
  - Turning ON the YRC1000 power
  - Moving the manipulator by using the programming pendant
  - Running the system in the check mode
  - Performing automatic operations

Personal injury may result if a person enters the manipulator's operating range during operation. Immediately press an emergency stop button whenever there is a problem. The emergency stop buttons are located on the front panel of the YRC1000 and on the upper right of the programming pendant.

- Read and understand the Explanation of the Warning Labels before operating the manipulator.

WARNING

- Perform the following inspection procedures prior to conducting manipulator teaching. If there is any problem, immediately take necessary steps to solve it, such as maintenance and repair.
  - Check for a problem in manipulator movement.
  - Check for damage to insulation and sheathing of external wires.
- Always return the programming pendant to the hook on the YRC1000 cabinet after use.

If the programming pendant is left unattended on the manipulator, on a fixture, or on the floor, etc., the Enable Switch may be activated due to surface irregularities of where it is left, and the servo power may be turned ON. In addition, in case the operation of the manipulator starts, the manipulator or the tool may hit the programming pendant left unattended, which may result in personal injury and/or equipment damage.

Definition of Terms Used Often in This Manual

The MOTOMAN is the YASKAWA industrial robot product.

The MOTOMAN usually consists of the manipulator, the controller, the programming pendant, and supply cables.

In this manual, the equipment is designated as follows:

Equipment	Manual Designation
YRC1000 controller	YRC1000
YRC1000 programming pendant	Programming pendant
Cable between the manipulator and the controller	Manipulator cable

Registered Trademark

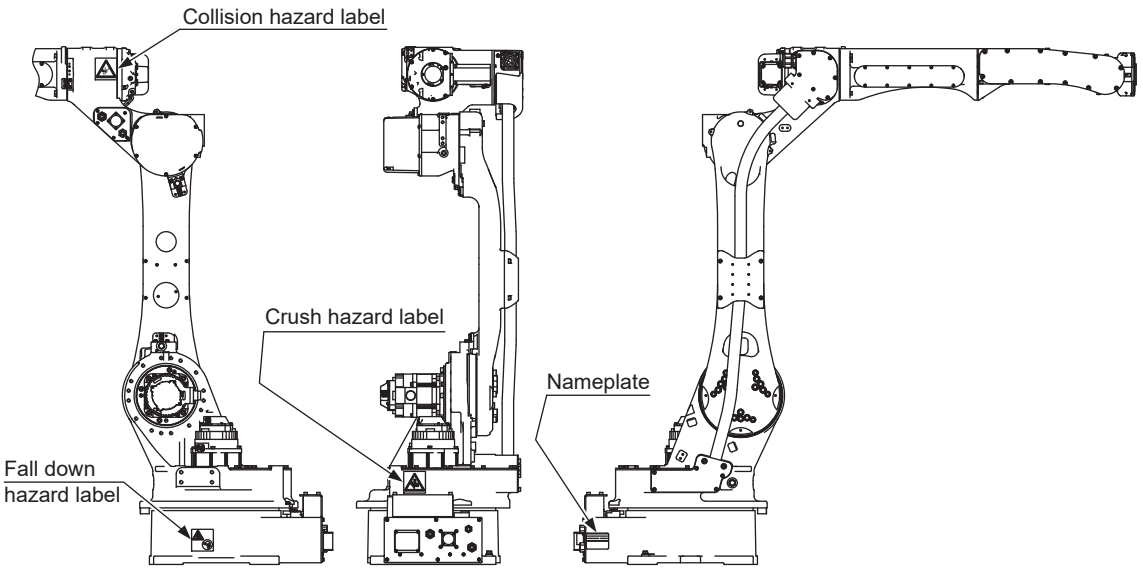
In this manual, names of companies, corporations, or products are trademarks, registered trademarks, or brand names for each company or corporation. The indications of (R) and TM are omitted.

Explanation of Warning Labels

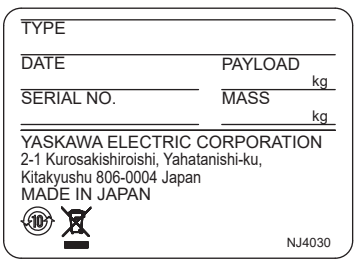
The following warning labels are attached to the manipulator. Always follow the warnings on the labels.
Also, an identification label with important information is placed on the body of the manipulator. Prior to operating the manipulator, confirm the contents.

Note: Taking the maintenance-relevant trainings offered by your YASKAWA representative is indispensable for replacing the L-axis of the balancer-equipped manipulator.

Fig. : Warning Label Locations



Nameplate



Fall down hazard label

Description

Make sure to secure the manipulator base by using the bolts of the specified sizes and by tightening the bolts with the specified tightening torques. If the power is turned ON and the manipulator is operated without securing the manipulator properly, the manipulator may fall down, which may result in personal injury and/or equipment damage.

Collision hazard label

Description

Personal injury may result if a person enters the manipulator's operating range during operation. Immediately press an emergency stop button whenever there is a problem. Confirm that no person is present in the manipulator's operating range and that the operator is in a safe location before:

- Turning ON the YRC1000 power
- Moving the manipulator by using the programming pendant
- Running the system in the check mode
- Performing automatic operations

Crush hazard label

Description

Keep clear of moving parts when performing a teaching operation within the manipulator's operating range. Failure to observe this instruction may result in personal injury.

1 Product Confirmation

CAUTION

- Confirm that the manipulator and the YRC1000 have the same order number. Pay special attention when installing two or more manipulators.

Failure to observe this instruction may cause improper movement of the manipulator, which may result in personal injury and/or equipment damage.

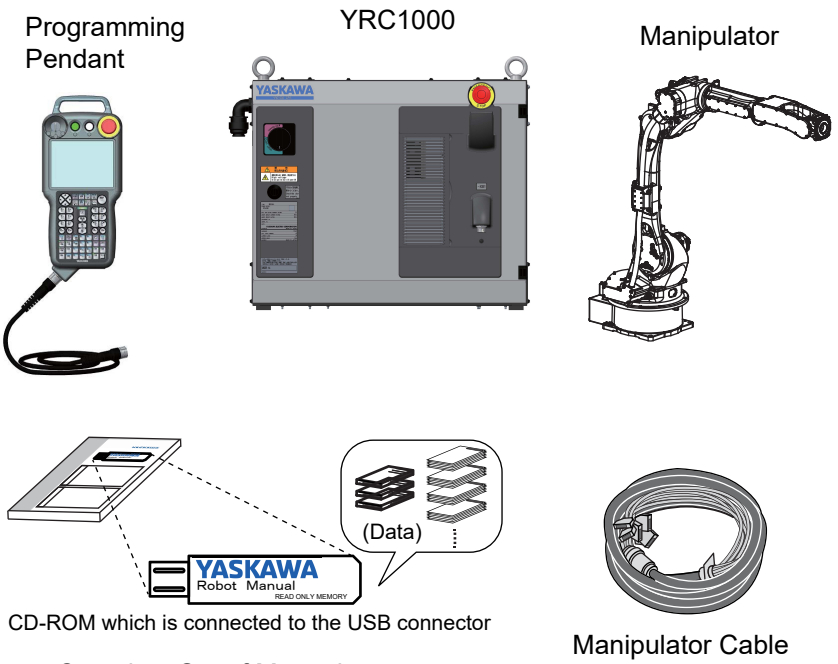
1.1 Contents Confirmation

Confirm the contents of the delivery when the product arrives.

Standard delivery includes the following five items (information for the content of optional goods are given separately):

- Manipulator (accessories included)
- YRC1000 (spare parts included)
- Programming pendant
- Manipulator cable (between the YRC1000 and the Manipulator)
- Manual

Fig. 1-1: Five Items for Standard Delivery

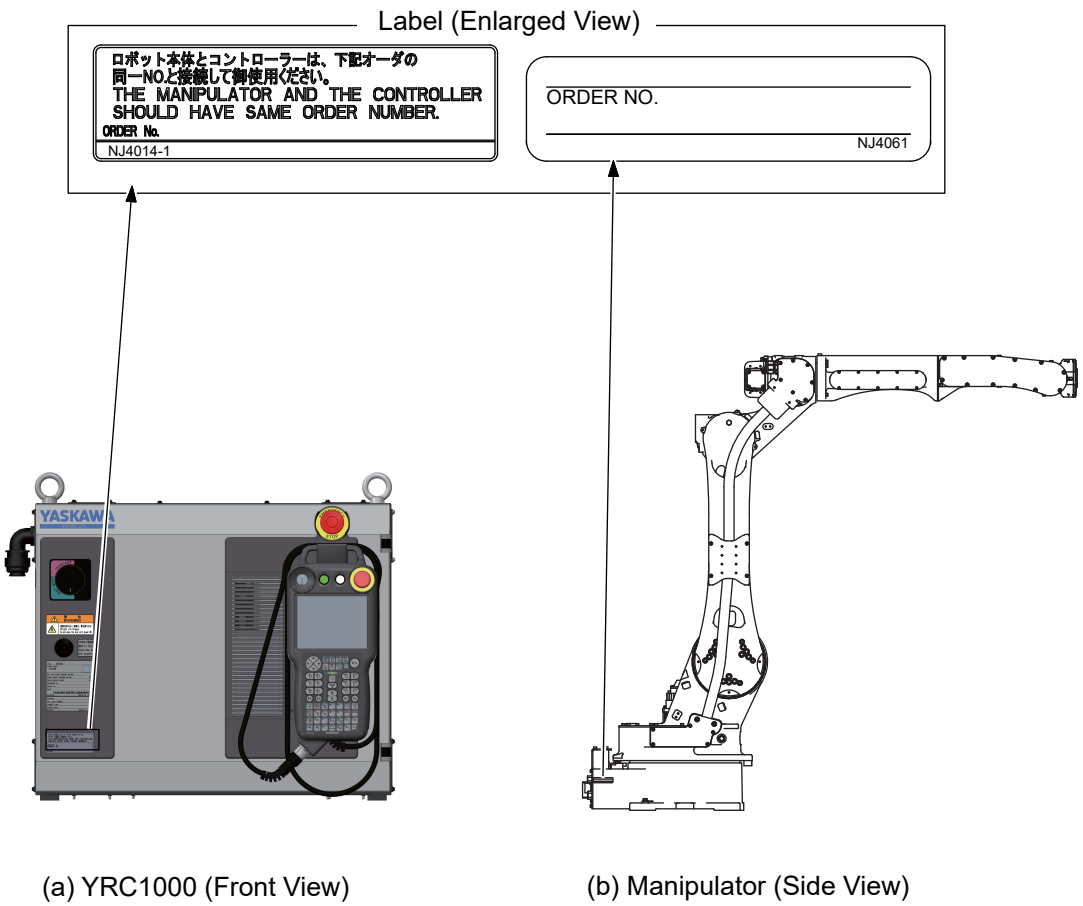


Accessories of Manipulator	Pcs	Remarks
Hexagon socket head cap screw M16 (length:50 mm)	4	For mounting the manipulator
Conical spring washer M16	4	
Grease zerk A-MT6X1	3	For grease replenishment of B-, T-axes
Grease zerk A-PT1/8	3	For grease replenishment of R-axis
Grease zerk A-PT3/8	3	For grease replenishment of S-, L-, U-axes

1.2 Order Number Confirmation

Confirm the order number of the manipulator corresponds to the YRC1000. The order number is located on a label as shown below.

Fig. 1-2: Location of Order Number Labels



(a) YRC1000 (Front View)

(b) Manipulator (Side View)

2 Transport

WARNING

- Operation of the crane, sling, or forklift must be performed only by authorized personnel.

Failure to observe this instruction may result in personal injury and/or equipment damage.

NOTICE

- Avoid excessive vibration or shock while transporting or moving the manipulator.

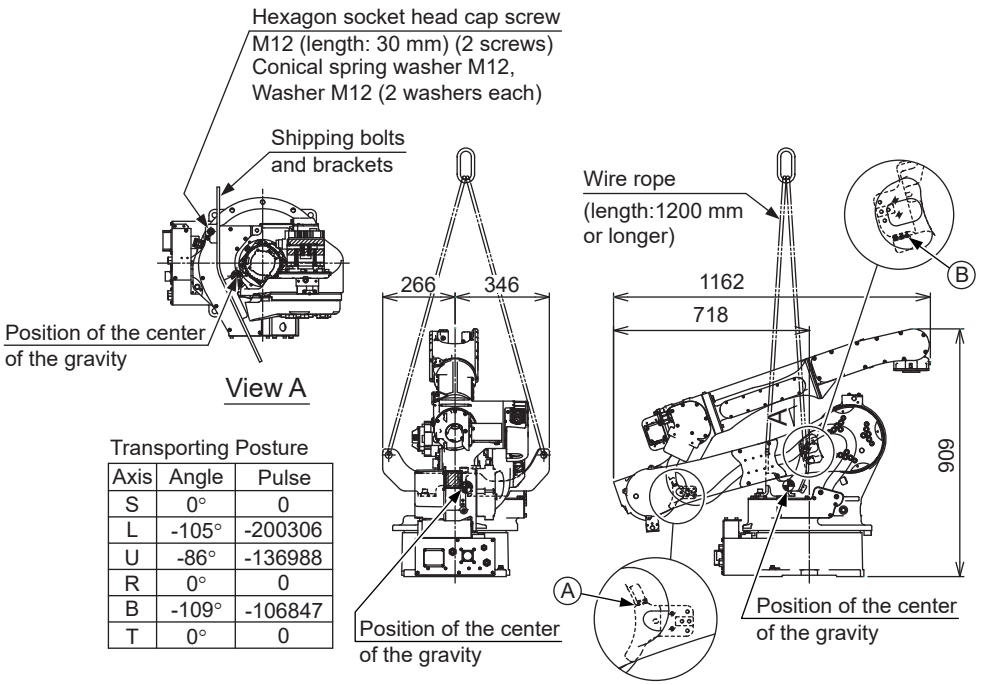
Failure to observe this instruction may adversely affect the performance of the manipulator because it consists of precision components.

2.1 Transport Method

2.1.1 Using a Crane

As a rule, the manipulator must be lifted by a crane with two wire ropes when removing the manipulator from the package and moving it. Be sure to fix the manipulator with the cushioning materials for transport, and lift it in the posture as shown in *fig. 2-1 "Transporting Position (factory setting)"* . The length of the wire rope must be 1200 mm or longer.

Fig. 2-1: Transporting Position (factory setting)



Transporting Posture

Axis	Angle	Pulse
S	0°	0
L	-105°	-200306
U	-86°	-136988
R	0°	0
B	-109°	-106847
T	0°	0

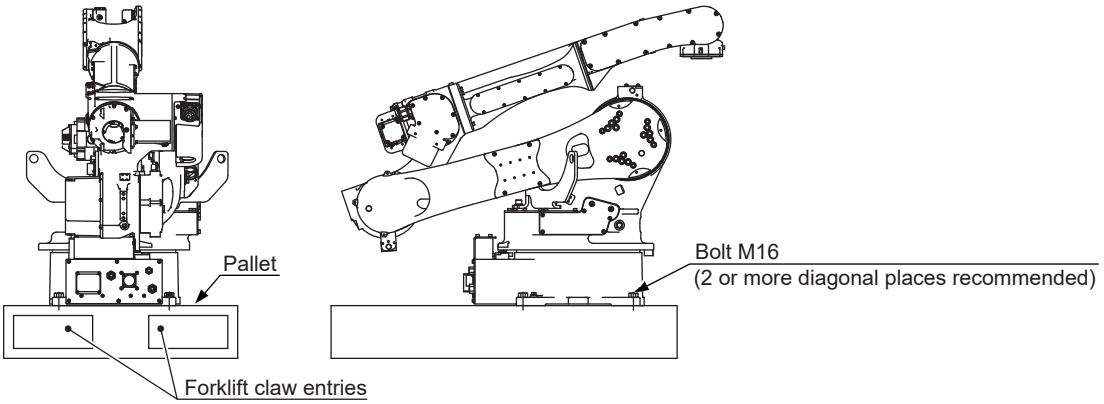
NOTE When lifting the manipulator, be careful not to damage the motor, connector, cable or etc.

2.1.2 Using a Forklift

When using a forklift, put a pallet under the manipulator in the posture as shown in *fig. 2-2 "Using a Forklift"* , and secure the manipulator by using bolts or screws. Insert claws under the pallet and lift it. The pallet must be strong enough to support the manipulator.

Transport the manipulator slowly with due caution in order to avoid overturning or slippage.

Fig. 2-2: Using a Forklift

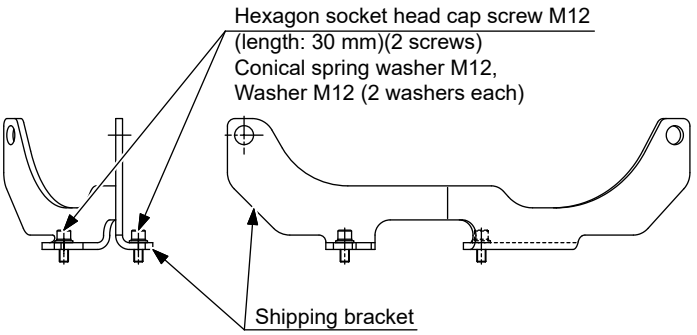


NOTE
- The weight of the manipulator is approximately 279 kg (including the shipping bolts and brackets). Use a wire rope strong enough to withstand the weight.
- When transporting, be sure to install the shipping bolts and brackets.
- Avoid applying external force on the arm or motor unit when transporting by a crane, forklift, or other equipment. Failure to observe this instruction may result in injury.

2.2 Shipping Bolts and Brackets

To protect the manipulator's machinery from external forces during transportation, the cushioning materials for transport are installed. (See *fig. 2-3 "Shipping Bolts and Brackets"* .)

Fig. 2-3: Shipping Bolts and Brackets



- The shipping bracket is painted yellow.
- The shipping bracket is fixed with the hexagon socket head cap screws M12 (length: 30 mm) (2 screws) and the conical spring washers M12.

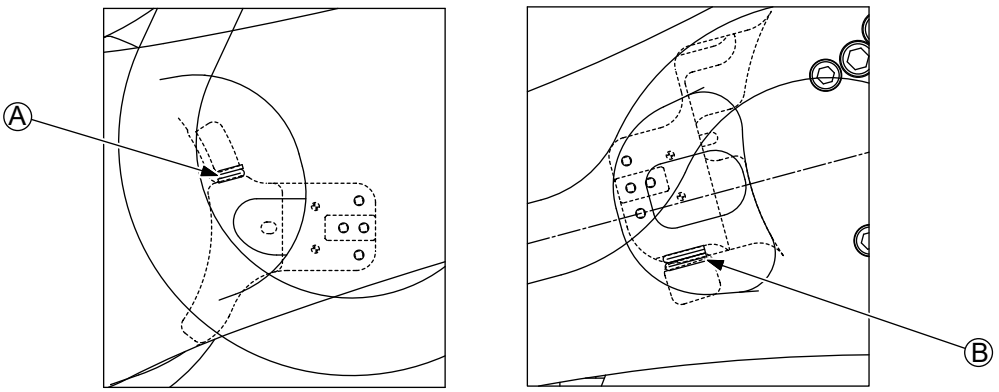
NOTE

Before turning ON the power, check to be sure that the shipping bolts and brackets are removed. The shipping bolts and brackets then must be stored for future use, in the event that the manipulator must be moved again.

2.3 Cushioning Material for Transport

To protect the manipulator's machinery from external forces during transportation, the cushioning materials for transport are installed in the sections A and B. (See *fig. 2-4 "Cushioning Materials for Transport"* .)

Fig. 2-4: Cushioning Materials for Transport



• A rubber cushion is respectively wedged at the sections A and B.

NOTE

Before turning ON the power, check to be sure that the cushioning materials for transport are removed.

In the event that the manipulator must be moved again, to avoid its main body from being damaged, the cushioning materials such as rubber plate, etc. must be used.

3 Installation

DANGER

- Install the safety fence.

Failure to observe this warning may result in injury or damage.

WARNING

- Do not perform the welding operation for a pedestal or etc. when the power cable is being connected.

Failure to observe this instruction may result in damage to an electric device due to the current of welding.

- Install the manipulator in a location where the tool or the workpiece held by its fully extended arm will not reach the wall, the safety fence, or the YRC1000, etc.

Failure to observe this waring may result in injury or damage.

- Make sure to firmly anchor the manipulator before turning ON the power and operating the manipulator.

Failure to observe this instruction may cause overturning of the manipulator, which may result in personal injury and/or equipment damage.

- When mounting the manipulator on the wall, the wall must have sufficient strength and rigidity to support the weight of the manipulator. In addition, take precautionary measures on the manipulator base to prevent the manipulator from falling.

Failure to observe this instruction may result in personal injury and/or equipment damage.

- Do not install or operate a damaged manipulator or a manipulator any of whose components is missing.

Failure to observe this instruction may cause improper movement, etc. of the manipulator, which may result in personal injury and/or equipment damage.

NOTICE

- After completing the installation of the manipulator, make sure to remove the shipping bolts and brackets before turning ON the power.

Failure to observe this instruction may result in damage to the main drive unit.

3.1 Installation of the Safety fence

To insure safety, be sure to install safety fence. It prevents unforeseen accidents with personnel and damage to equipment. Refer to the following quoted clause for your information and guidance.

Responsibility for Safeguarding (ISO10218)

The user of a manipulator or robot system shall ensure that safety fences are provided and used in accordance with Sections 6, 7, and 8 of this standard. The means and degree of safeguarding, including any redundancies, shall correspond directly to the type and level of hazard presented by the robot system consistent with the robot application. Safeguarding may include but not be limited to safeguarding devices, barriers, interlock barriers, perimeter guarding, awareness barriers, and awareness signals.

3.2 Mounting Procedures for Manipulator Base

The manipulator should be firmly mounted on a base plate or foundation strong enough to support the manipulator and withstand reaction forces during acceleration and deceleration.

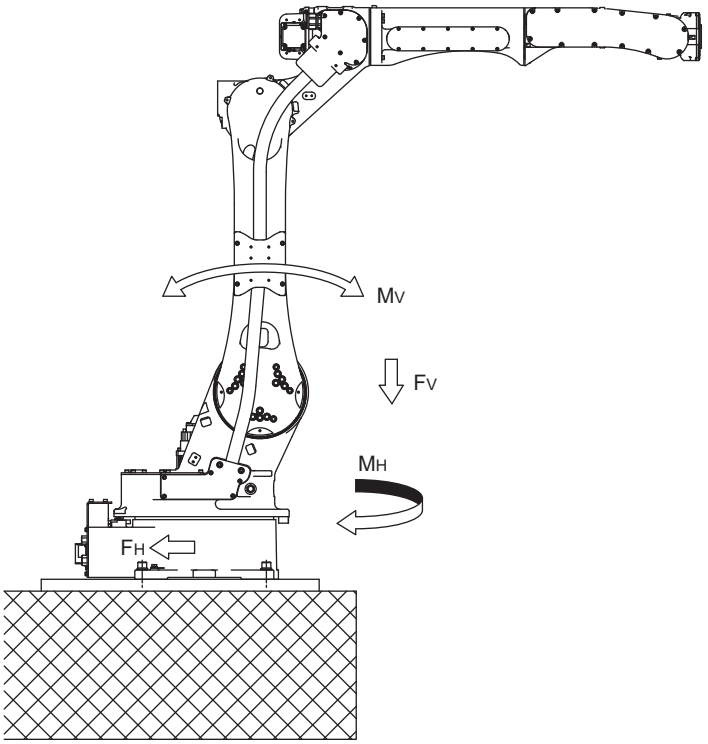
Construct a solid foundation with the appropriate thickness to withstand maximum reaction forces of the manipulator by referring to *table 3-1 “Manipulator Reaction Force and Torque”* .

A base plate flatness must be kept at 0.5 mm or less: insufficient flatness of installation surface may deform the manipulator shape and affect its functional abilities. Mount the manipulator base as instructed in *chapter 3.2.1 “Mounting Example”* .

Table 3-1: Manipulator Reaction Force and Torque

	Horizontal rotation		**Vertical rotation**	
	Reaction force F_H	**Torque M_H**	**Reaction force F_v**	**Torque M_V**
Emergency stop	8829 N (900 kgf)	6700 N•m (683 kgf•m)	11282 N (1150 kgf)	13734 N•m (1400 kgf•m)
Acceleration/ deceleration	2943 N (300 kgf)	2011 N•m (205 kgf•m)	4905 N (500 kgf)	5150 N•m (525 kgf•m)

Fig. 3-1: Manipulator Reaction Force and Torque



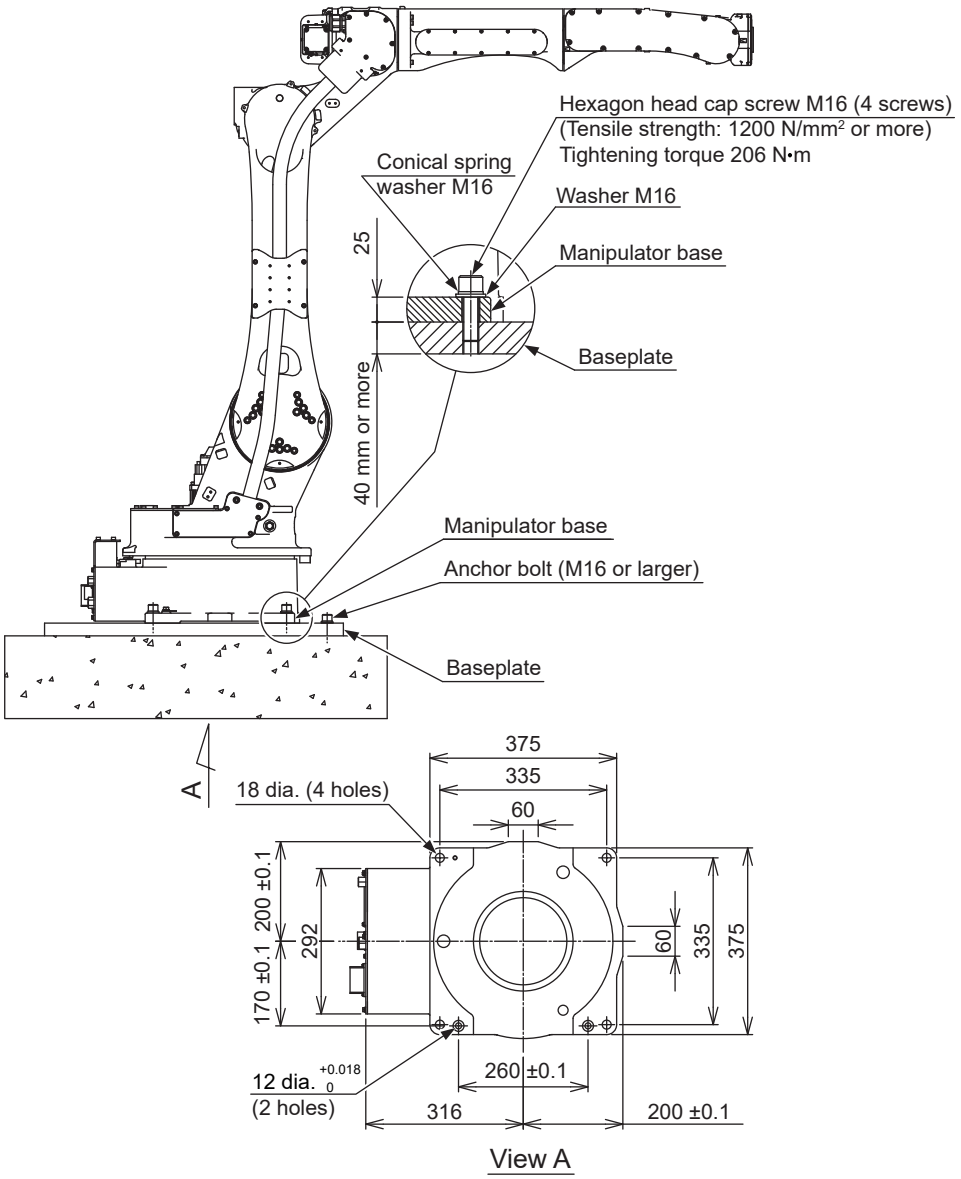
3.2.1 Mounting Example

For the first process, anchor the base plate firmly to the ground. The base plate should be rugged and durable to prevent shifting of the manipulator or the mounting fixture. It is recommend to prepare a base plate of 40 mm or more thick, and anchor bolts of M16 or larger size.

The manipulator base is tapped for four mounting holes; securely fix the manipulator base to the base plate with four hexagon head bolts M16 (Tensile strength: 1200 N/mm^2) (50 mm long is recommended) by using a tightening torque 206 N•m.

Next, fix the manipulator base to the base plate. Tighten the hexagon head bolts and anchor bolts firmly so that they will not work loose during the operation. Refer to *fig. 3-2 "Mounting the Manipulator on Base Plate"* .

Fig. 3-2: Mounting the Manipulator on Base Plate



3.3 Mounting method

The YR-1-06VXH25-C10 can be mounted in four ways: floor-mounted way (standard), wall-mounted way, tilt-mounted way and ceiling-mounted way. For wall-mounted, tilt-mounted and ceiling-mounted ways, the following points are different from the floor-mounted way.

- S-Axis Operating Range
- Precautions to Prevent the Manipulator from Falling

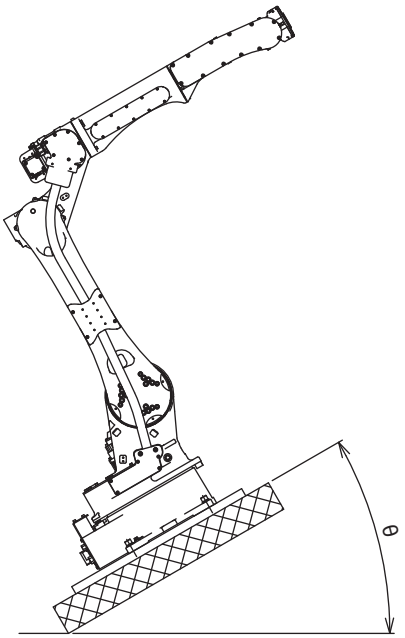
3.3.1 S-Axis Operating Range

For wall-mounted way, the S-axis operating range is ±30°.
For the tilt-mounted way, the operating range of the S-axis varies as shown in the following table.

Table 3-2: Installation Angle for Tilt-Mounted Way and Operating Range of S-axis

Installation Angle (θ)	Operating range of S-axis
0° ≤ θ ≤ 30°	within ±180°(no limit)
30° <θ ≤ 35°	within ±60°
35° < θ	within ±30°

Fig. 3-3: Installation Angle for Tilt-Mounted Way



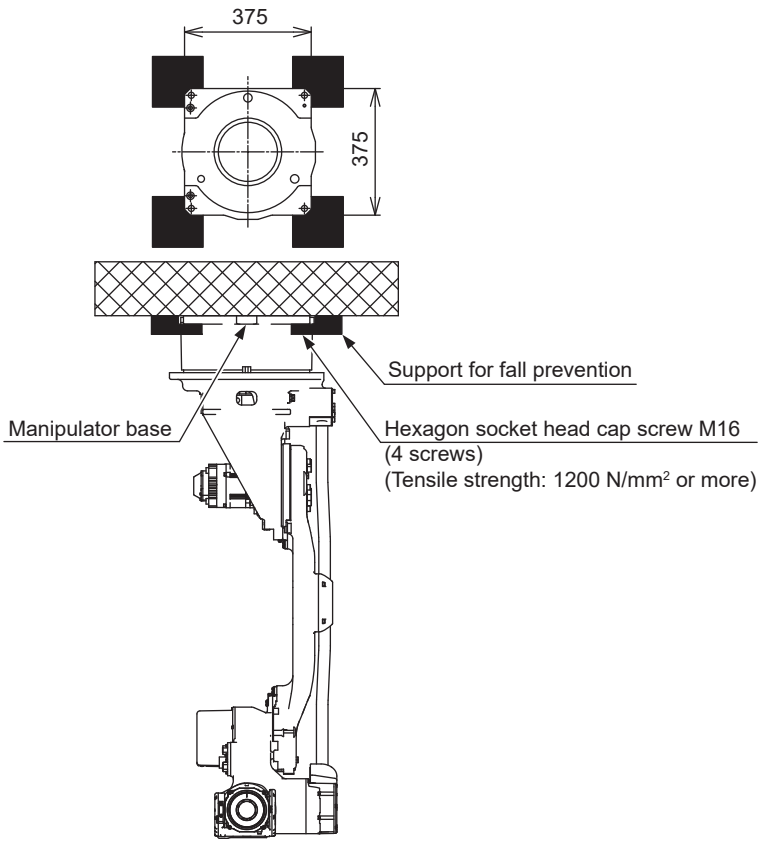
NOTE

For the wall-, tilt-, and ceiling-mounted type, the installation angle relative to the ground must be input by using the programming pendant. For the input procedures, refer to “Chap.8.4 ARM Control” in “YRC1000 INSTRUCTIONS (RE-CTO-A221)”. Also, the operating range of S-axis must be altered by referring to *chapter 5.5 “Alterable Operating Range”* .

3.3.2 Precautions to Prevent the Manipulator from Falling

For the wall- or ceiling-mounted ways, take appropriate measures to avoid the falling of the manipulator in case of emergency. Refer to *fig. 3-4 "Precaution against Falling"* for details.

Fig. 3-4: Precaution against Falling



NOTE In case of using the wall/ceiling-mounted way, inform YASKAWA of the matter when placing an order. Be sure to contact your YASKAWA representative to perform a wall/ ceiling installation on site.

3.4 Location

When installing a manipulator, it is necessary to satisfy the following environmental conditions:

Table 3-3: Ambient Conditions

Type / Item	YR-1-06VXH25-C10
Ambient temperature during operation	0°C - +45°C
Humidity	20%RH - 80%RH
Vibration	4.9 m/s^2 (0.5G) or less
Altitude	1000 m or less
Flatness for installation	0.5 mm or less
Others	Free from oil soot
	Free from explosive and corrosive gas or liquid
	Free from excessive electrical noise (plasma)
	Free from strong magnetic field

When the operation is started after the manipulator has been out of operation and left in the low temperature (almost 0°C) for a long period, the alarm may occur since the friction torque of the drive unit is large.
If the alarm occurs, perform the break-in for few minutes.

3.5 Notes on Dust-Proof/Water-Proof Specifications

The YR-1-06VXH25-C10 conforms to:

IP67 for the wrist part
IP65 for the main part of the manipulator

NOTE

< Definition of IP (protection class) >

• Definition of IP67

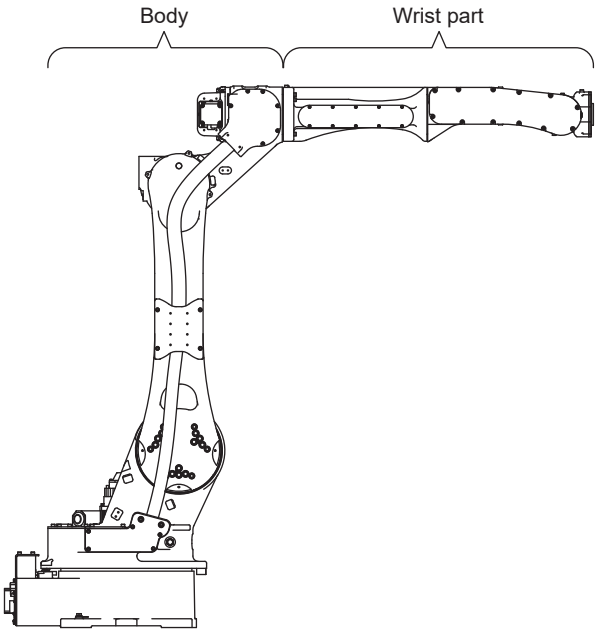
IP6□: Protection from the entry of dust.

IP □7: Protection from immersion in water with being submerged for a specified duration and pressure.

• Definition of IP65

IP6□: Protection from the entry of dust.

IP □5: Protection from water that is directly sprayed from any direction.



Note: The illustration above shows a typical model.

However, the following precautions must be observed:

- Do not use the following liquids, because the rubber parts of the manipulator (gasket, oil seal, O-ring, etc.) may be deteriorated or corroded:
  - Organic solvent
  - Chlorine-based cutting fluid
  - Amine-based cleaning fluid
  - Corrosive substances such as acids, alkalis, or liquids/solutions causing rust
  - Other liquids/solutions to which nitrile-butadiene rubber (NBR) is not resistant
- After removing a gasket for parts replacement or maintenance/ inspection, make sure to replace the gasket with a new one.
- Do not use cutting fluid or cleaning fluid which contains unknown chemical substances.

4 Wiring

WARNING

- Ground resistance must be 100 Ω or less.

Failure to observe this warning may result in fire and/or electric shock.

- Before wiring, make sure to turn the primary power supply OFF, and put up a warning sign. (ex. DO NOT TURN THE POWER ON.)

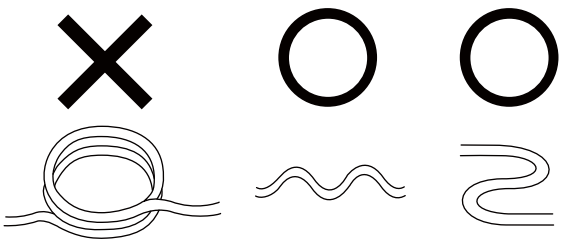
Failure to observe this warning may result in electric shock and/or personal injury.

- Wiring must be performed by authorized or certified personnel.

Failure to observe this caution may result in fire and/or electric shock.

- When laying the cables from the manipulator to the YRC1000, DO NOT cover the cable with heat insulating material and avoid multiple cabling.

Failure to observe this caution may result in burn caused by cable heat emission failure.



4.1 Grounding

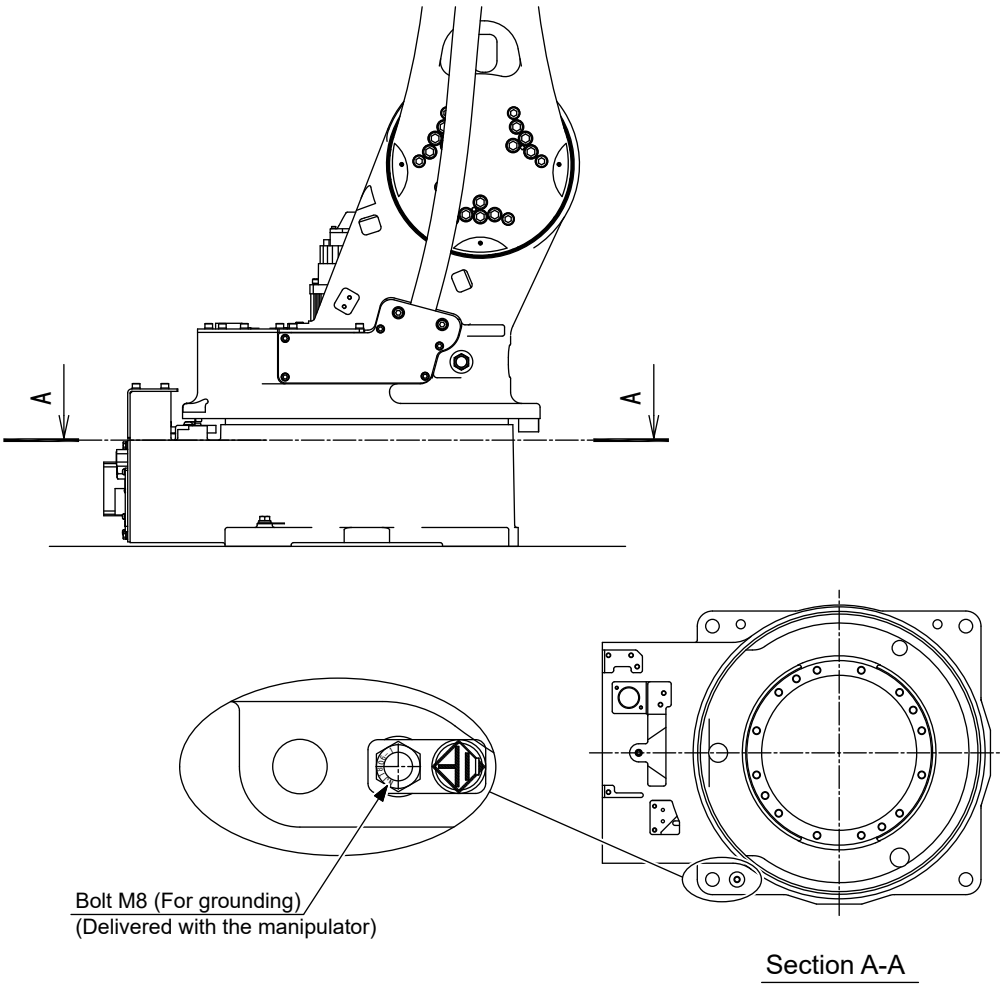
Follow electrical installation standards and wiring regulations for grounding. A ground wire of 5.5 mm^2 or more is recommended.

Refer to *fig. 4-1 "Grounding Method"* to connect the ground line directly to the manipulator.

NOTE

- Never use this wire sharing with other ground lines or grounding electrodes for other electric power, motor power, welding devices, etc.
- Where metal ducts, metallic conduits, or distributing racks are used for cable laying, ground in accordance with electrical installation standards.

Fig. 4-1: Grounding Method



4.2 Cable Connection

Connect the both edge of the manipulator cable to the manipulator base connectors and to the YRC1000. Before connecting the cable to the manipulator, verify the numbers on the connector as shown in *fig. 4-3 "Manipulator Cables"* .
For the connecting position, refer to *fig. 4-4 "Manipulator Cable Connection (Manipulator Side)"* and *fig. 4-5 "Manipulator Cable Connection (YRC1000 Side)"* .
Refer to *table 4-1 "Specifications of Manipulator Cable"* and *fig. 4-6 "Overhead View of Manipulator Cable Connection (Manipulator Side)"* for the outside diameter and the minimum bending radius (for fixed part and moving part) of the manipulator cable and the details of the manipulator cable connection on the manipulator side.

■ **Procedures for inserting the connector**

1. Confirm the connector lever of the manipulator cable is at the initial position. Insert the cable straight into the connector on the back side of the YRC1000. Insert the manipulator cable to a fixed depth then the lever rotates about 30 degree forward automatically.
2. Push the lever with hand and turn it (about 30 degree) until the lock is clicked.

■ **Procedures for removing the connector**

1. Release the lock by pushing the unlock part of the lever to unlock. Turn the lever about 60 degree to return to the initial position.
2. Pull out the connector straight.

Fig. 4-2: Connection of Manipulator Cable

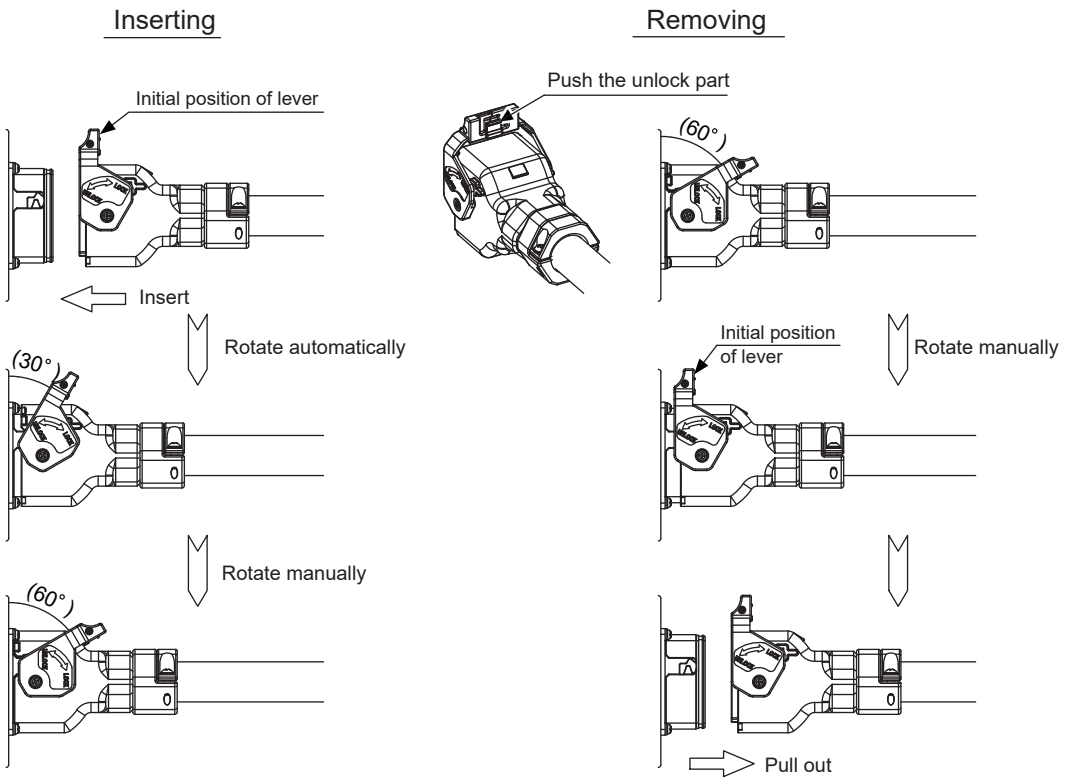


Fig. 4-3: Manipulator Cables

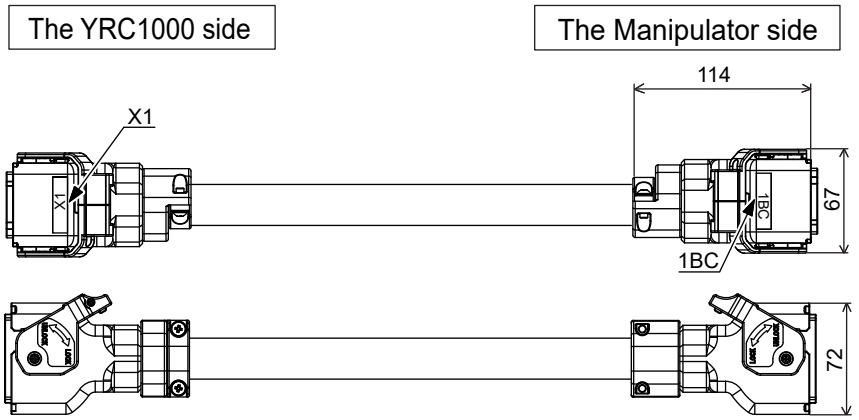


Fig. 4-4: Manipulator Cable Connection (Manipulator Side)

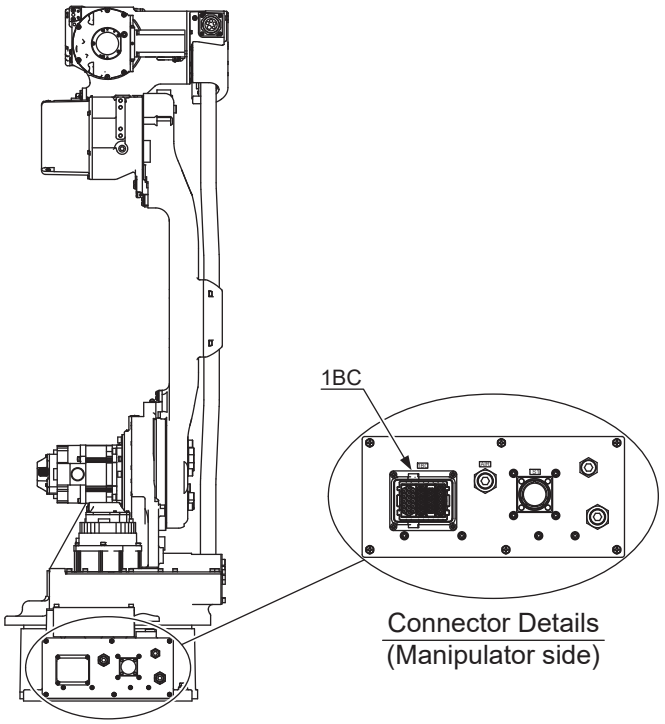


Fig. 4-5: Manipulator Cable Connection (YRC1000 Side)

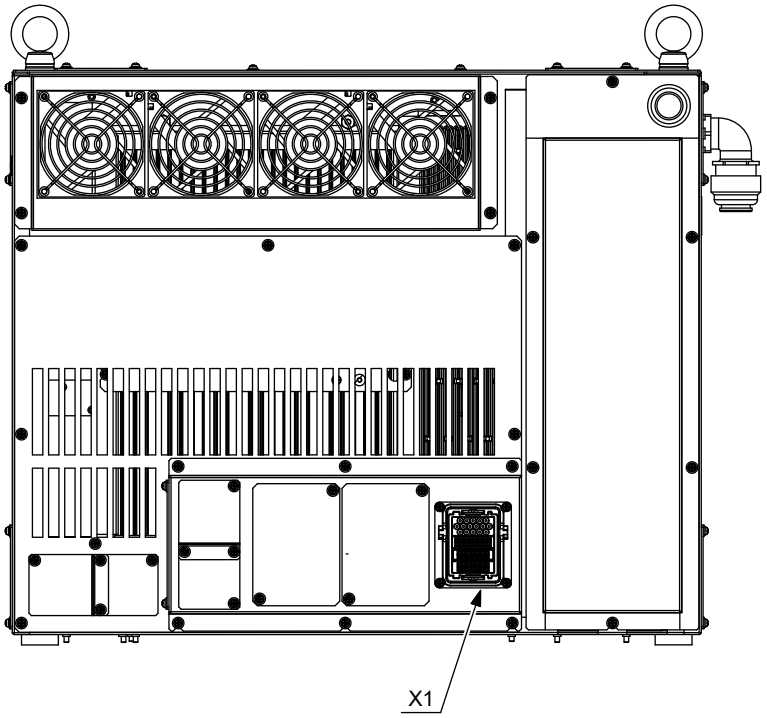
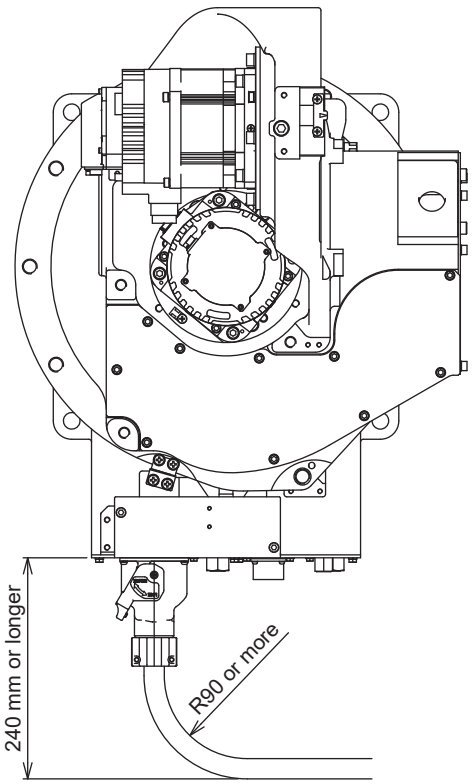


Table 4-1: Specifications of Manipulator Cable

Outside diameter (mm)	Minimum bending radius (mm)		Distance between A and B (mm)
25.1	Fixed part	Moving part	240
	90	260 [1)]	

1 The high flexible cable with a 150-mm bending radius is also available as an option.

Fig. 4-6: Overhead View of Manipulator Cable Connection (Manipulator Side)



5 Basic Specifications

5.1 Basic Specifications

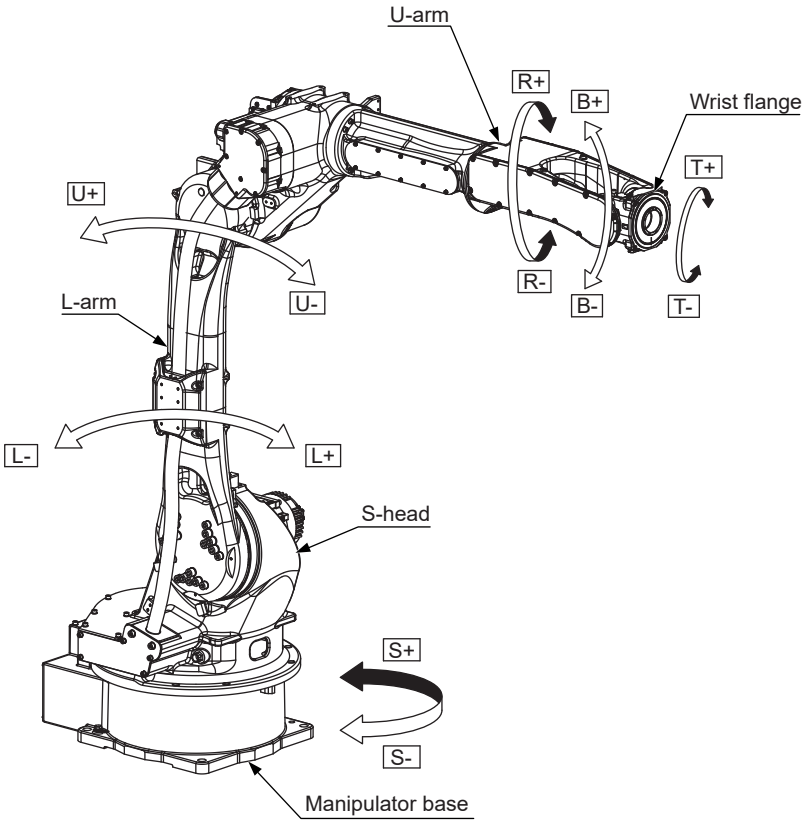
Table 5-1: Basic Specifications

Item \ Type		YR-1-06VXH25-C10
Structure		Vertically Articulated
Degree of freedom		6
Payload	Wrist part	12 kg
	U-arm[1)]	9 kg
Repeatability[2)]		0.03 mm
Range of Motion	S-Axis (turning)	-180° - +180° (Wall-mounted way: -30° - +30°)
	L-Axis (lower arm)	-105° - +155°
	U-Axis (upper arm)	-86° - +160°
	R-Axis (wrist roll)	-200° - +200°
	B-Axis (wrist pitch/yaw)	-150° - +150°
	T-Axis (wrist twist)	-455° - +455°
Maximum Speed[3)]	S-Axis	3.67 rad/s, 210° /s
	L-Axis	3.67 rad/s, 210° /s
	U-Axis	3.84 rad/s, 220° /s
	R-Axis	7.59 rad/s, 435° /s
	B-Axis	7.59 rad/s, 435° /s
	T-Axis	12.2 rad/s, 700° /s
Allowable Moment[4)]	R-Axis	22 N•m (2.2 kgf•m)
	B-Axis	22 N•m (2.2 kgf•m)
	T-Axis	9.8 N•m (1.0 kgf•m)
Allowable Inertia[4)] ($GD^2/4$)	R-Axis	0.65 kg•m^2
	B-Axis	0.65 kg•m^2
	T-Axis	0.17 kg•m^2
Approx. Mass		275 kg
Protective enclosure		Body: IP65 Wrist part: IP67
Mounting method[5)]		Floor-, ceilling-, wall-, tilt-mounted
Power requirement[6)]		2.0 kVA
Applicable controller: YRC1000[7)]		ERAR-1000-06VXH25-□ *□: Depends on the specification.
Equivalent continuous A-weighted sound pressure level[8)]		71 dB or less

1 The mountable load on the U-arm will vary depending on the load mass of the wrist part. For details, refer to *chapter 7.1.1 "Allowable Load"* .
2 Repeatability conforms to ISO 9283.
3 The maximum speed in this table is the available maximum value and will vary depending on the load, posture, or range of motion.
4 Refer to *chapter 6.1 "Allowable Wrist Load"* for details on the allowable moment and the allowable inertia.
5 When wall- or tilt-mounted, the S-axis motion range is limited. For details, refer to *chapter 3.3.1 "S-Axis Operating Range"* .
6 The power requirement value is obtained using YASKAWA's in-house measurement conditions and will vary depending on the load, motion pattern, or cycle time.
7 The last digit of the type number differs depending on the specification. Refer to the YRC1000 INSTRUCTIONS (RE-CTO-A221) or YRC1000 supplementary instructions for details.
8 The equivalent continuous A-weighted sound pressure level is measured in accordance with ISO 11201 (EN 31201).
<Measurement conditions>
1. The maximum load and speed are used for measurement.
2. Measurement position
-Measurement height: 1.2 m to 1.5 m above the floor
-Distance from the target object to the measuring instrument: 400 mm from P-point maximum envelope

5.2 Part Names and Working Axes

Fig. 5-1: Part Names and Working Axes



5.3 Dimensions and P-Point Maximum Envelope

Fig. 5-2: Dimensions and P-Point Maximum Envelope

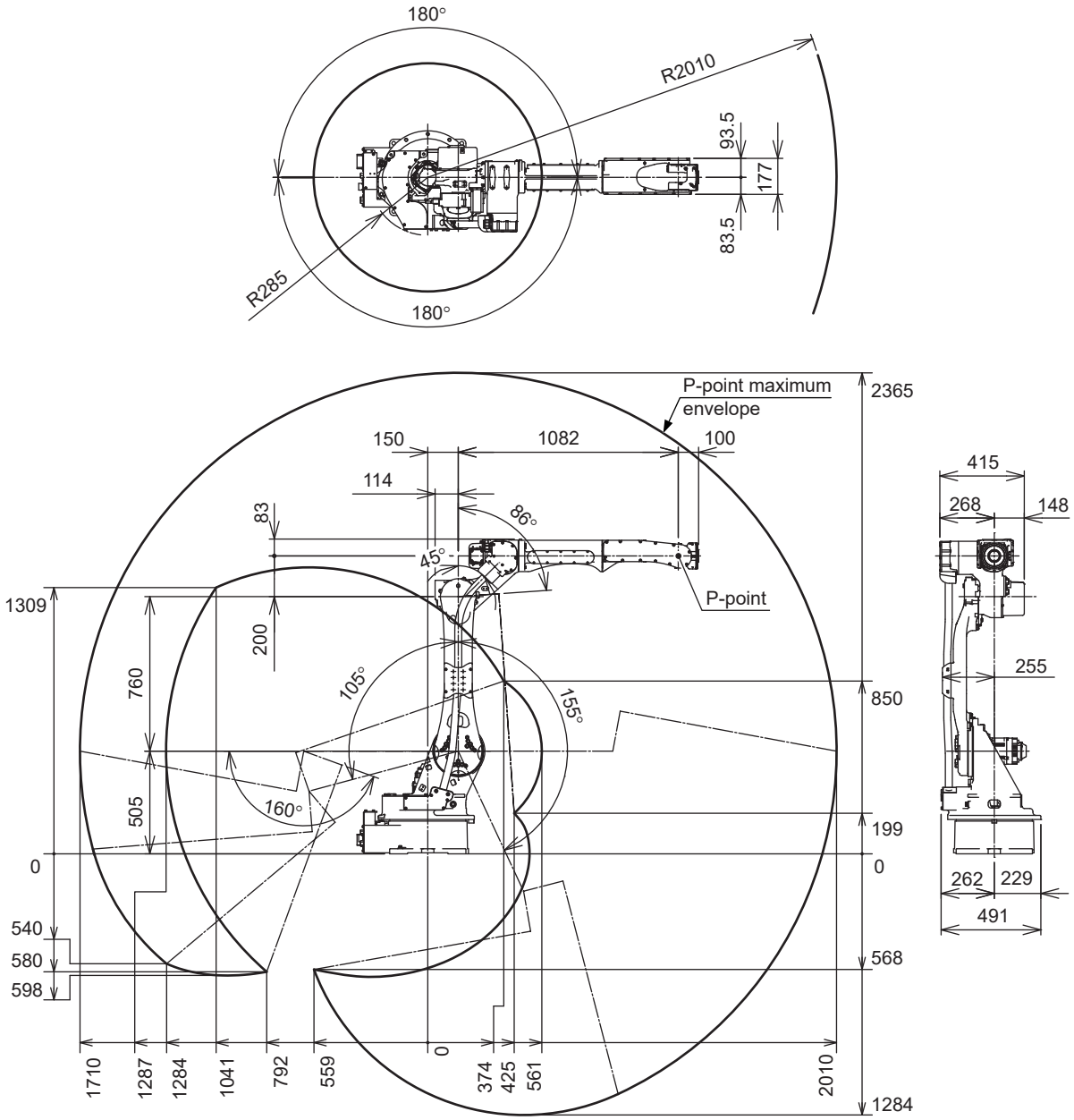
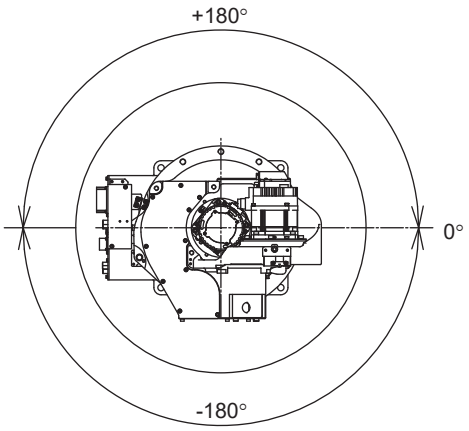
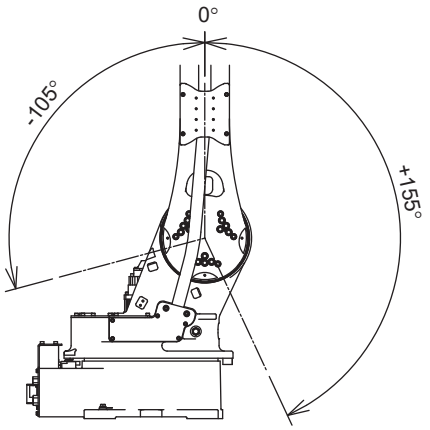


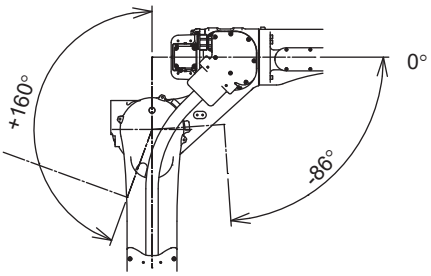
Fig. 5-3: Home Position and Operating Range of Each Axis



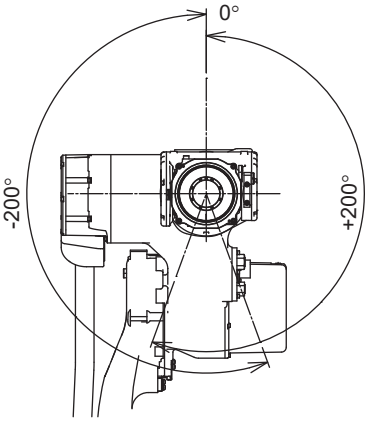
(1) S-axis



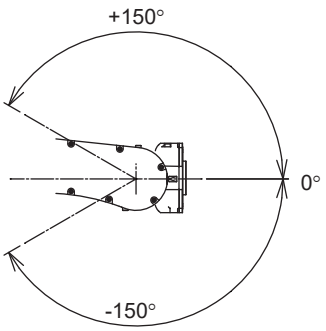
(2) L-axis



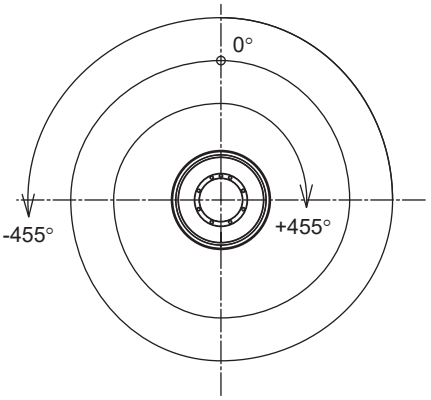
(3) U-axis



(4) R-axis



(5) B-axis



(6) T-axis

5.4 Stopping Distance and Time for S-, L-, and U-Axes

5.4.1 General Information

- The stopping distance is an angle traveled by the manipulator from the moment when the stop signal is activated until the manipulator comes to a complete standstill.
- The stopping time is a time elapsed from the moment that the stop signal is activated until the manipulator comes to a complete standstill.
- The data that are given for the main axes S, L and U are the maximum displacement.
- Superposed axes motions may result in longer stopping distance.
- Stopping distance and stopping time are measured in accordance with ISO 10218-1, Annex B
- Stop categories: According to IEC60204-1
  - Stop category 0
  - Stop category 1
- The values specified for Stop category 0 are the reference values that are determined by tests and simulations. The actual stopping distance and stopping time may differ.

5.4.2 Definition of Use

Load : Rated load weight and load on an arm

Speed : Operating speed of the manipulator

Extension : Distance between the rotation center and the P-point of each axis

5.4.3 Stopping Distance and Time for Stop Category 0: S-, L- and U-Axes

Measurement Conditions

- Load: Maximum load
- Speed: Maximum speed
- Posture: Maximum inertia generation posture

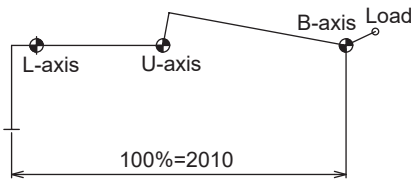
Axis	Stopping distance (deg)	Stopping Time (sec)
S-axis	26.4	0.353
L-axis	13.6	0.227
U-axis	15.6	0.201

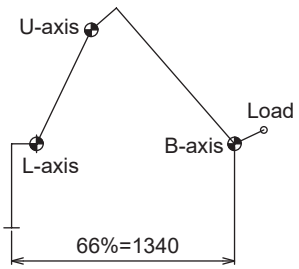
5.4.4 Stop Category 1: Stopping Distance and Time for Stop Category 1: S-, L- and U-Axes

5.4.4.1 Extension

Refer to *fig. 5-4 "S-Axis Extension"* ,*fig. 5-5 "L-Axis Extension"* and *fig. 5-6 "U-Axis Extension"* for each axis arm extension.

Fig. 5-4: S-Axis Extension





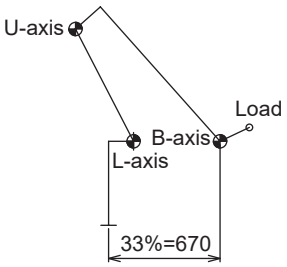


Fig. 5-5: L-Axis Extension

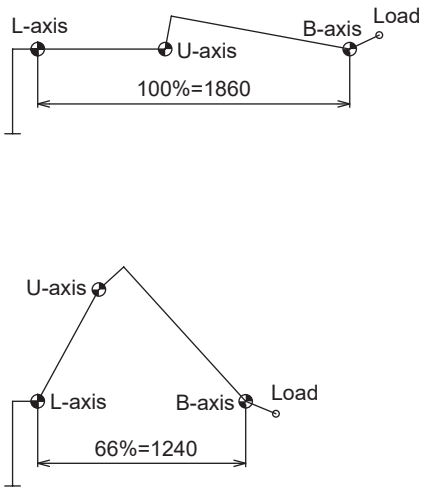
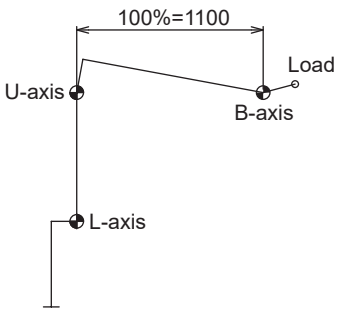
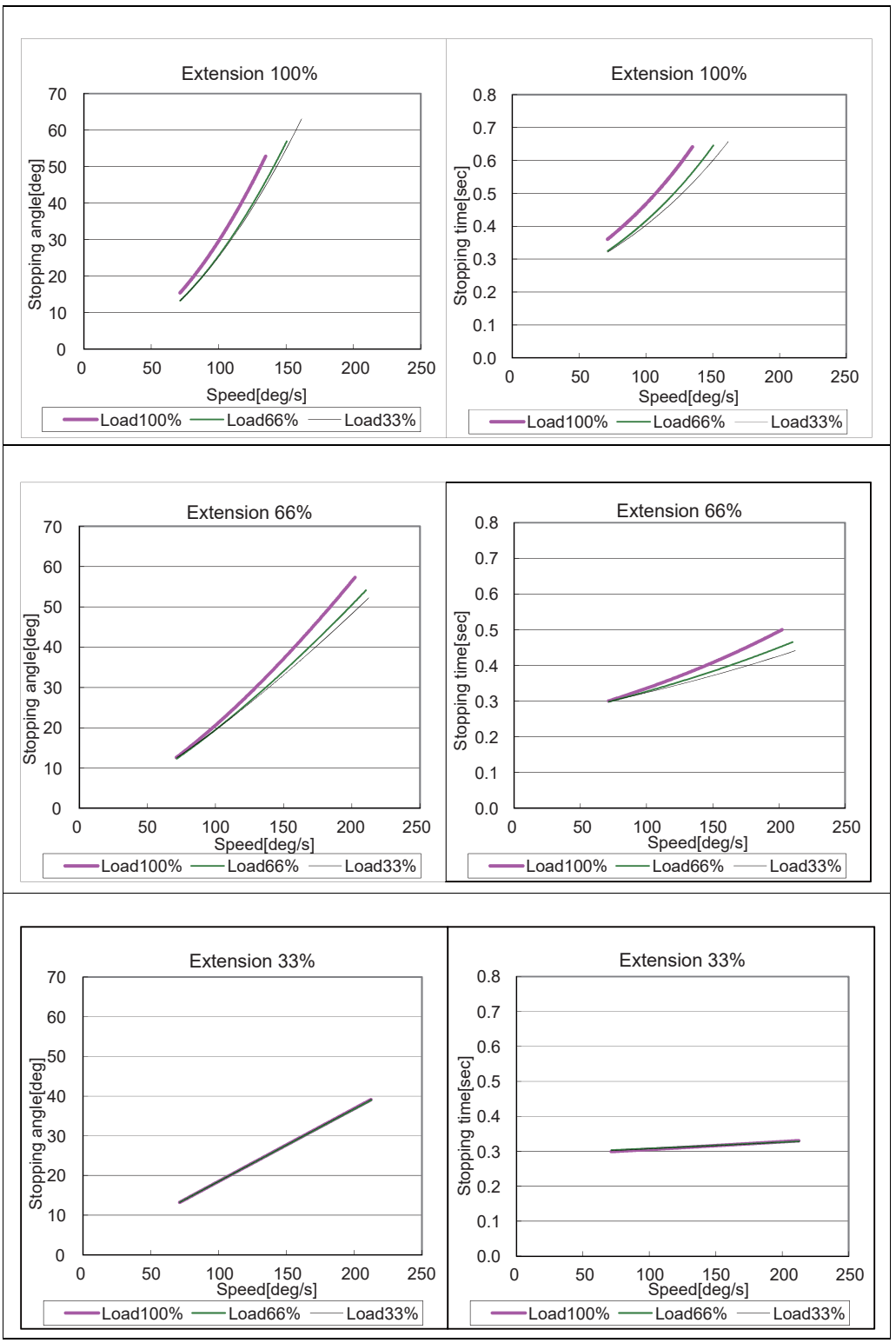


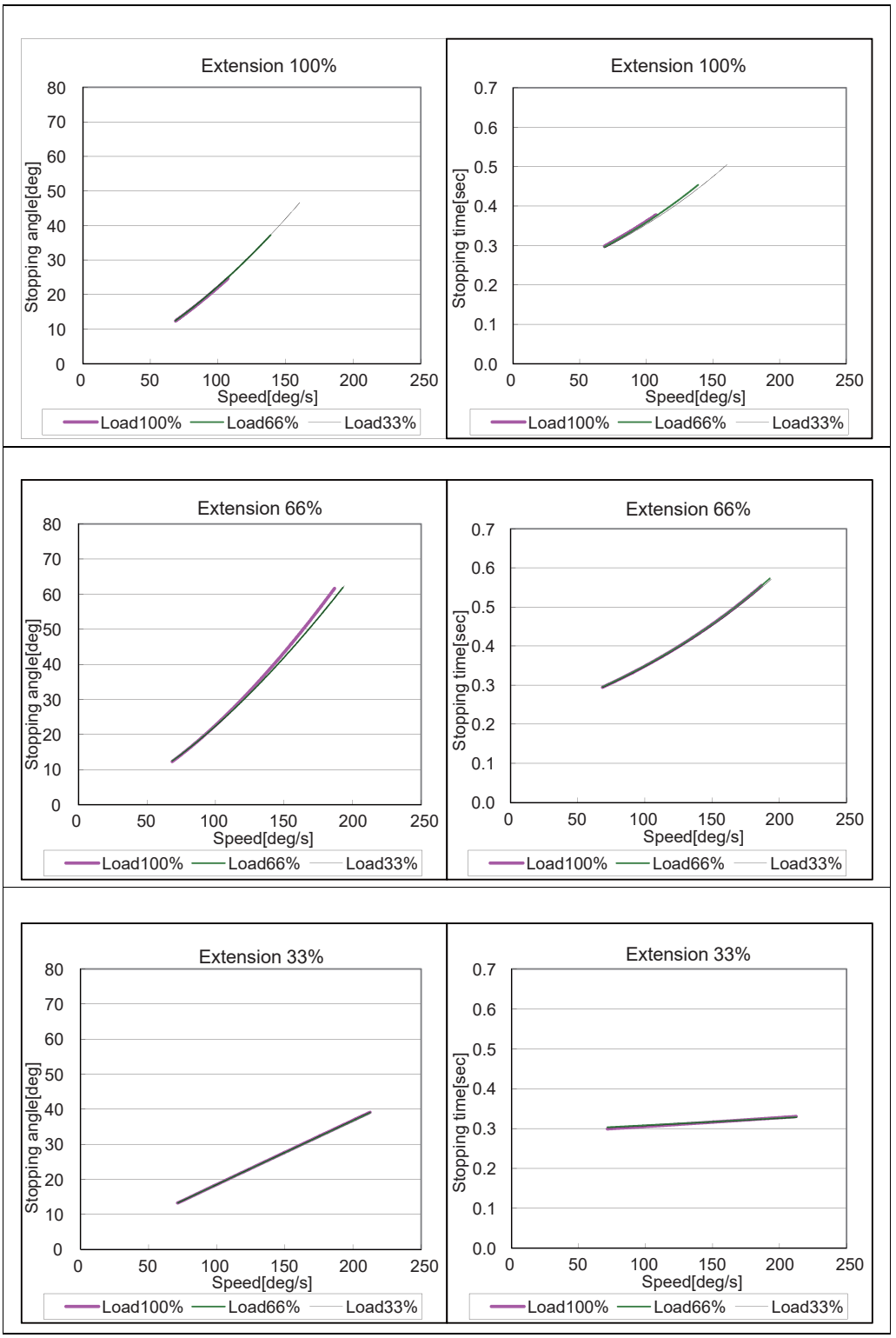
Fig. 5-6: U-Axis Extension



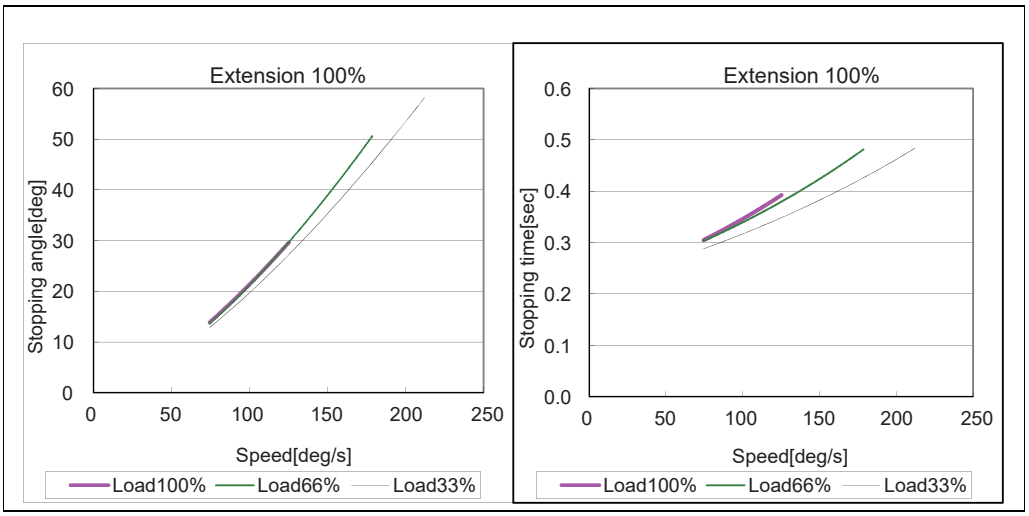
5.4.4.2 Stopping Distance and Time for Stop Category 1: S-axis



5.4.4.3 Stopping Distance and Time for Stop Category 1: L-axis



5.4.4.4 Stopping Distance and Time for Stop Category 1: U-axis



5.5 Alterable Operating Range

The operating range of the S-axis can be altered in accordance with the operating conditions as shown in *table 5-2 "S-Axis Operating Range"* . If alteration is necessary, contact your YASKAWA representative in advance.

Table 5-2: S-Axis Operating Range

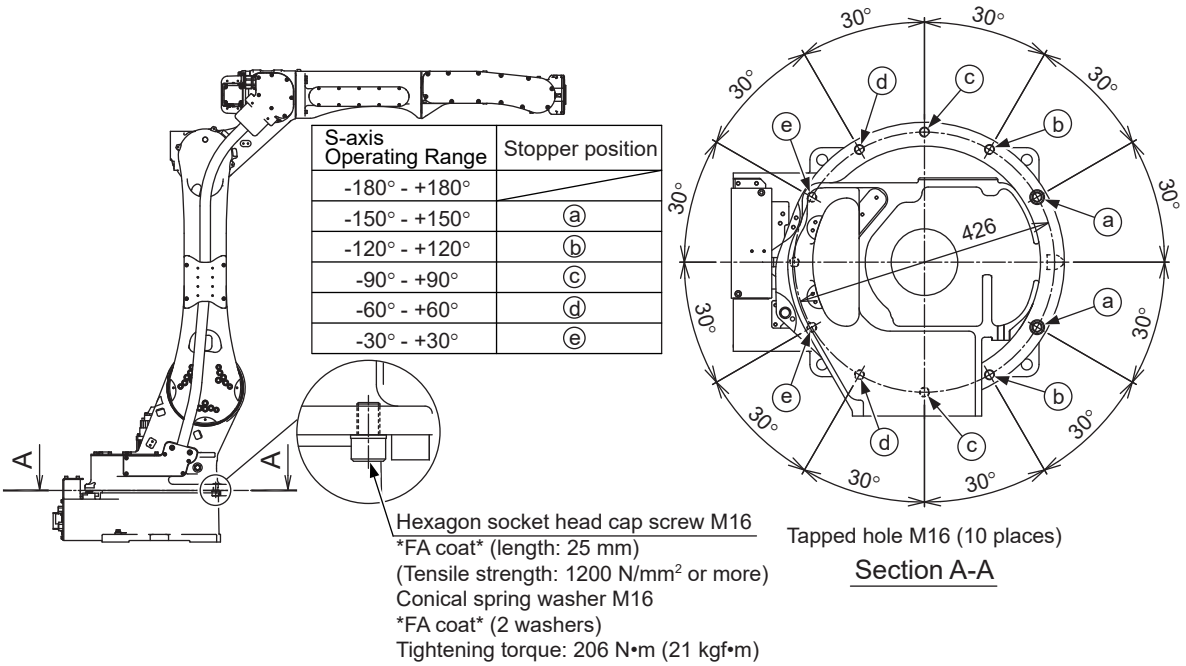
Item	Specifications
S-Axis Operating Range	-180° - +180° (standard) -150° - +150° -120° - +120° -90° - +90° -60° - +60° -30° - +30°

5.5.1 Components for Altering Operating Range

Arrange the components listed in *fig. 5-7 "Components of the S-Axis Stopper and Stopper Mounting Position"* , when modifying the angle of S-axis.

- Hexagon socket head cap screw M16 *FA coat* (length: 25 mm) (2 screws) (Tensile strength: 1200 N/mm^2 or more)
- Conical spring washer M16 *FA coat* (2 washers)

Fig. 5-7: Components of the S-Axis Stopper and Stopper Mounting Position



5.5.2 Notes on the Mechanical Stopper Installation

When mounting the S-axis mechanical stopper, as shown in *fig. 5-7 "Components of the S-Axis Stopper and Stopper Mounting Position"* , mount the hexagon socket head cap screw M16 *FA coat* (length: 25 mm)(2 places) on the S-head by using a tightening torque 206 N•m (Tensile strength: 1200 N/mm^2 or more). The mechanical stopper is not necessary when the operating range is set to ±180° (Standard specification). The mechanical stopper can be set at 30° pitch intervals from 30° to 150° range.

For the settable angles, refer to *table 5-3 "The Settable Angle for S-Axis Stopper"*

NOTE

1. Apply the specified components when mounting the S-Axis mechanical stopper.
2. TURN OFF the electric power supply before mounting.

5.5.3 Adjustment to the Pulse Limitation of S-Axis

For altering the range of motion of S-Axis, refer to "Chap.6.13 Softlimit Setting Function" in "YRC1000 GENERAL OPERATOR'S MANUAL (RE-CSO-A051)". With programming pendant, input the numeric value as shown in the following table to modify the parameter.

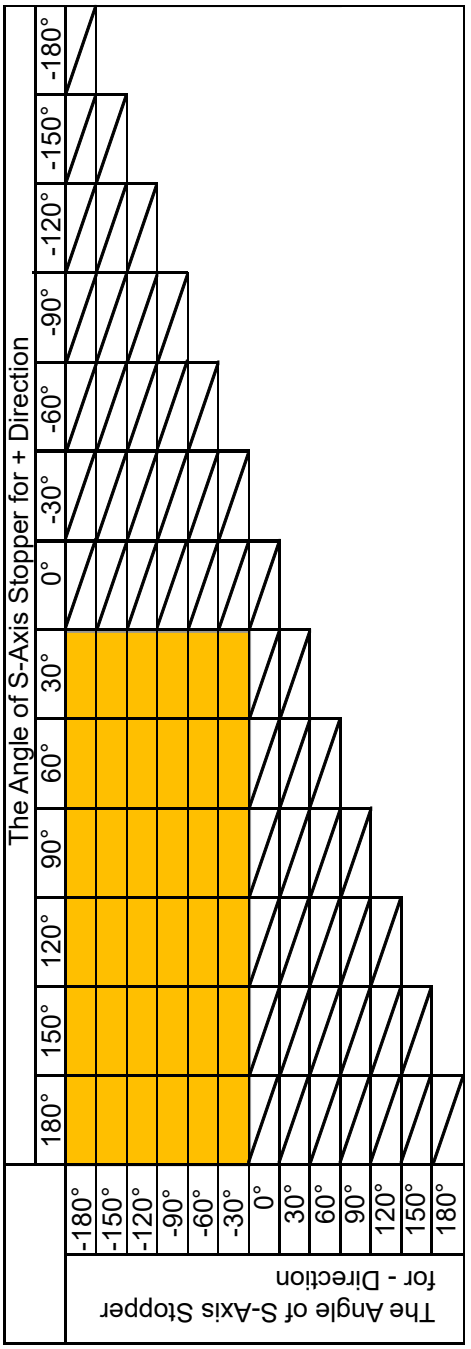
Degree	± 30°	± 60°	± 90°
Number of Pulse	± 40242	± 80483	± 120725

Degree	± 120°	± 150°
Number of Pulse	±160966	± 201208

NOTE

Adjust both of the pulse limitation and the angle of S-Axis mechanical stopper as modifying the range of motion for machinery.

Table 5-3: The Settable Angle for S-Axis Stopper



6 Allowable Load for Wrist Axis and Wrist Flange

6.1 Allowable Wrist Load

The allowable payload of the wrist axis is 25 kg. However, the requirements listed in *table 6-1 "Allowable Wrist Load"* must be satisfied regarding the moment and the inertia.

Even if the load is not applied as mass but applied as force, the values in *table 6-1* must not be exceeded.

Table 6-1: Allowable Wrist Load

Axis	**Allowable moment N•m (kgf•m)[1)]**	**Allowable inertia ($GD^2/4$) $kg•m^2$**
R-Axis	22 (2.2)	0.65
B-Axis	22 (2.2)	0.65
T-Axis	9.8 (1.0)	0.17

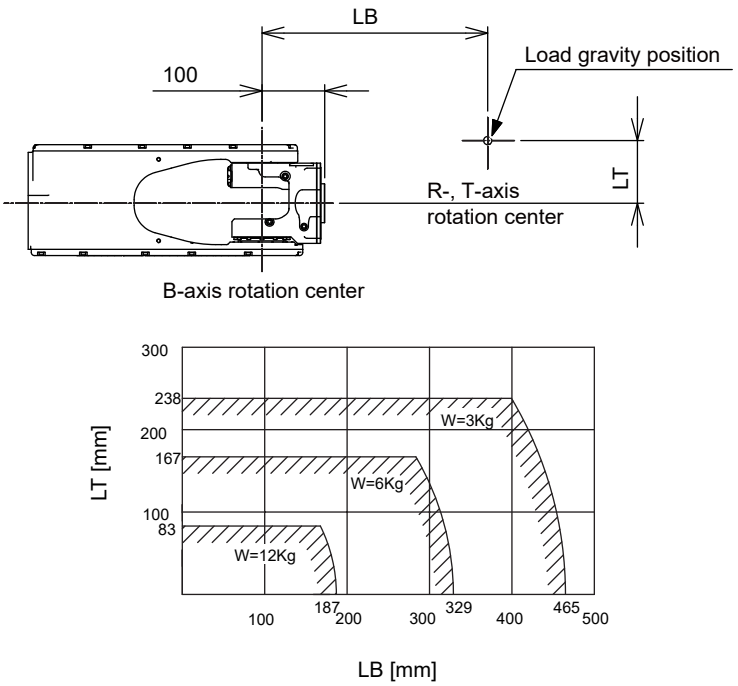
1 ( ): Gravitational unit

When the volume of the load is relatively small, refer to the moment arm rating (L_B, L_T) shown in *fig. 6-1 "Moment Arm Rating"* .
Each value of the allowable inertia above is calculated assuming that the moment load is at the maximum. Thus, in the case when only the inertia load is applied, when the moment load is small while the inertia load is large, or when the load is not applied as mass but applied as force, etc., contact your YASKAWA representative in advance.

When a tool is installed, the tool information and the load information must be set. For the setting, refer to "Chap.8.3 Tool Data Setting" and "Chap. 8.4 ARM Control" in "YRC1000 INSTRUCTIONS (RE-CTO-A221)".

6 Allowable Load for Wrist Axis and Wrist Flange
6.1 Allowable Wrist Load

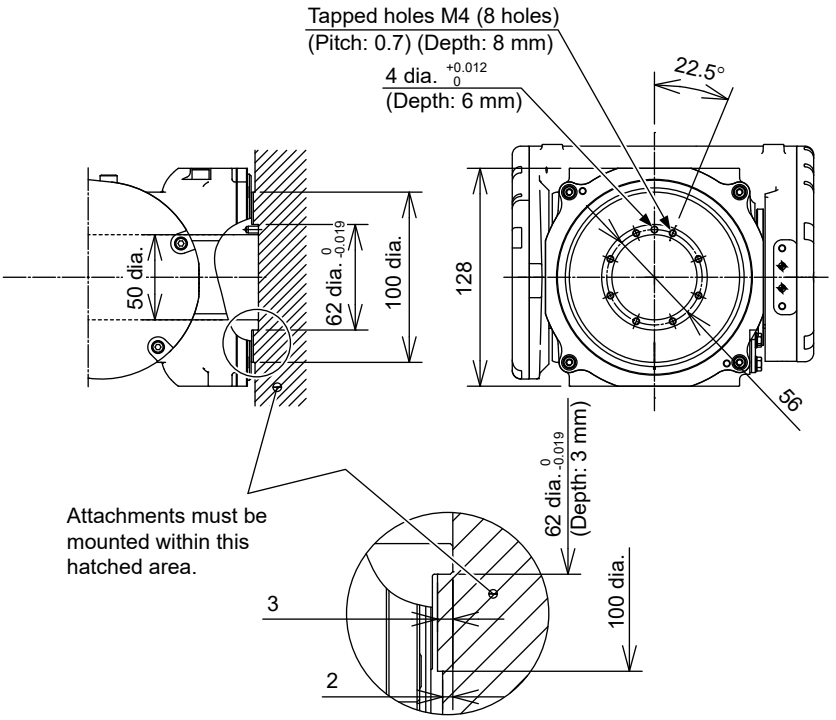
Fig. 6-1: Moment Arm Rating



6.2 Wrist Flange

The wrist flange dimensions are shown in *fig. 6-2 "Wrist Flange"* .
It is recommended that the attachment be mounted outside the fitting in order to identify the alignment marks. Fitting depth shall be 3 mm or less. The attachment should be mounted inside the range shown in the figure below.

Fig. 6-2: Wrist Flange



NOTE

During initial operations, the lubricant may seep from the lip part of the oil seal. Wipe off the seeped lubricant with a cloth before use.

7 System Application

7.1 Peripheral Equipment Mounts

CAUTION

- Do not make any additional holes or tapped holes on the manipulator's body.

Failure to observe this instruction may adversely affect the safety and/ or performance of the manipulator.

- YASKAWA provides no guarantee against damages, malfunctions, failures, etc. caused by using any means other than the tapped holes shown in the following figure. The tightening bolts used for the mechanical parts of the manipulator must be used only to secure the mechanical parts. Do not additionally secure or attach any other things by using these tightening bolts.

The peripheral equipment mounts are provided as shown in *fig. 7-1 "Installing Peripheral Equipment"* for easier installation of the user's system applications. The following conditions shall be observed to attach or install peripheral equipment.

7.1.1 Allowable Load

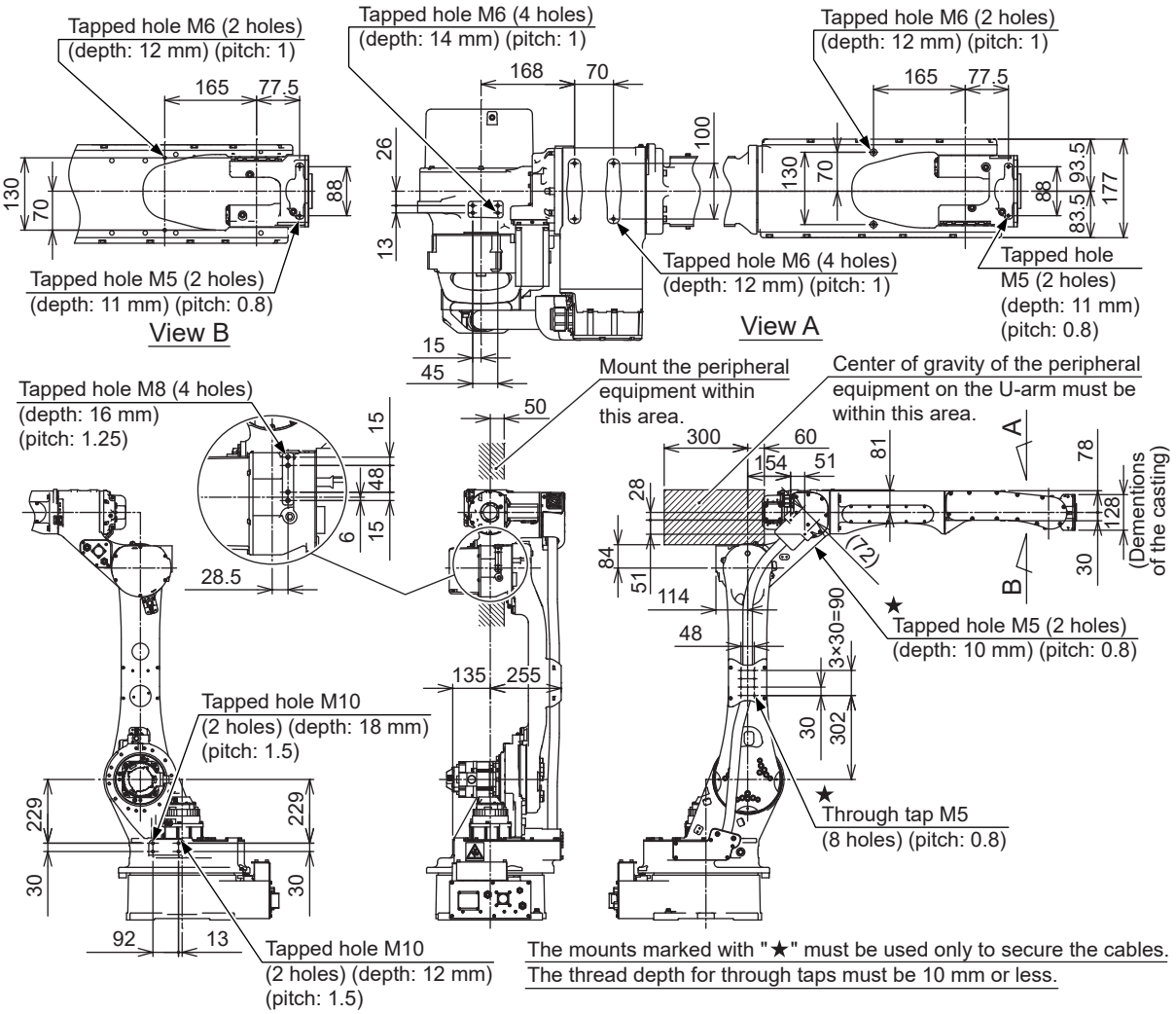
The maximum allowable load on the U-axis is 37 kg, including the wrist load. For instance, when the mass installed on the wrist point is 25 kg, the mass which can be installed on the upper arm is 12 kg.
The maximum allowable load on the S-axis is 20 kg. Install the peripheral equipment on the S-axis so that the moment of inertia ($GD^2/4$) from the S-axis rotation center is 1.25 kg•m^2 or less.

When a load is applied on the upper arm or the rotary head, the load setting must be performed. For setting procedures, refer to "Chap.8.4 ARM Control" in "YRC1000 INSTRUCTIONS (RE-CTO-A221)".

7.1.2 Installation Position

There is a limitation on where to install the peripheral equipment as shown in *fig. 7-1 "Installing Peripheral Equipment"* .

Fig. 7-1: Installing Peripheral Equipment



7.2 Internal User I/O Wiring Harness and Air Line

Internal user I/O wiring harness (16 wires: 0.2 mm^2 x 10 wires, 0.75 mm^2 x 2 wires and 1.25 mm^2 x 4 wires), and two air lines are incorporated in the manipulator for the drive of peripheral devices mounted on the upper arm as shown in *fig. 7-2 "Connectors for Internal User I/O Wiring Harness and Air Line"* .

The connector pins 1 to 16 are assigned as shown in *fig. 7-4 "Details of the Connector Pin Numbers"* on the following page. Wiring must be performed by users.

The operating conditions are shown in the following table.

The allowable current for internal user I/O wiring harness	3 A or less for each wire (The total current value for pins 1 to 16 must be 40 A or less.)
The maximum pressure for the air line	490 kPa (5 kgf/cm^2) or less (The inside diameter: 6.5 mm for air line A, 5.0 mm for air line B)
The temperature for using air line	0 to + 45°C

Fig. 7-2: Connectors for Internal User I/O Wiring Harness and Air Line

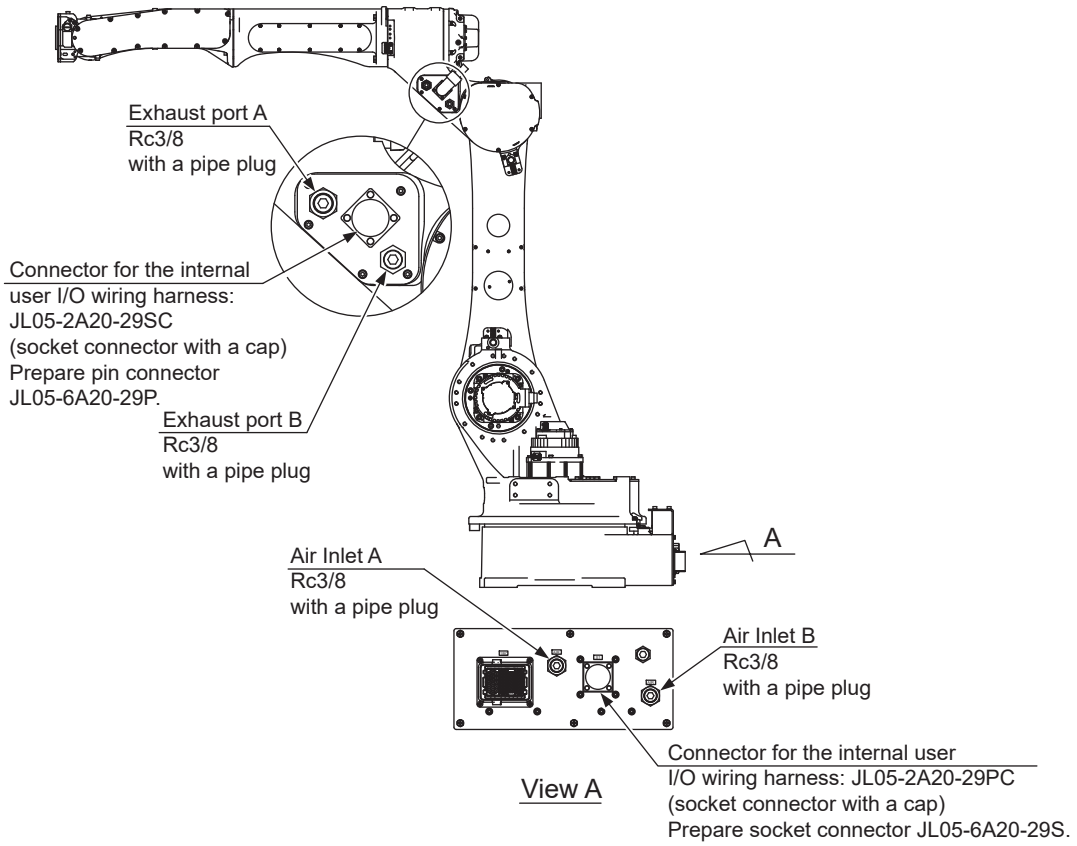


Fig. 7-3: Location of High-Current Power Cable

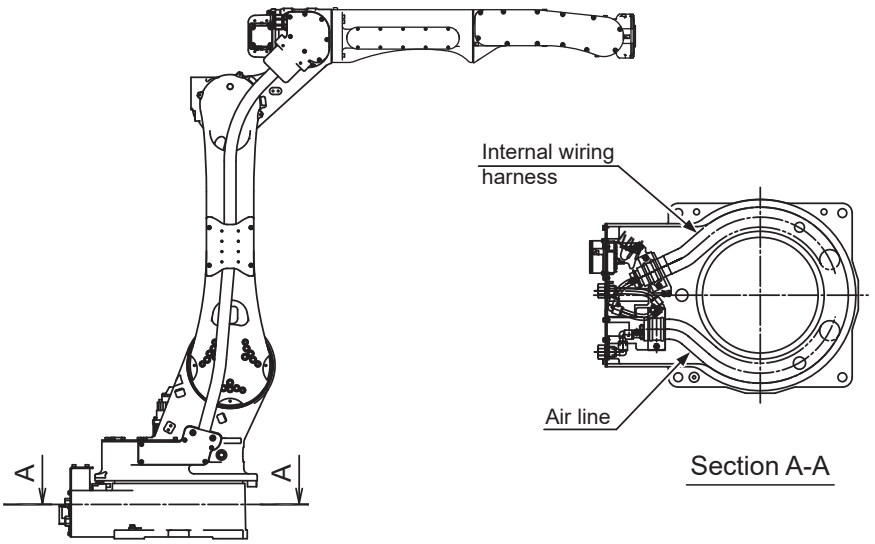
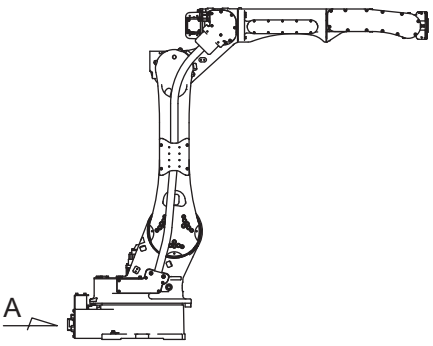


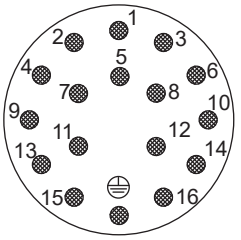
Fig. 7-4: Details of the Connector Pin Numbers



For the Connector Base: View A

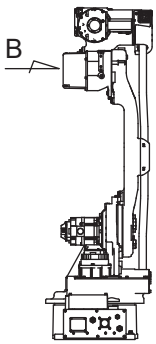
Pins used

1 (0.2 mm²)
2 (0.2 mm²)
3 (0.2 mm²)
4 (0.2 mm²)
5 (0.2 mm²)
6 (0.2 mm²)
7 (0.2 mm²)
8 (0.2 mm²)
9 (0.2 mm²)
10 (0.2 mm²)
11 (0.75 mm²)
12 (0.75 mm²)
13 (1.25 mm²)
14 (1.25 mm²)
15 (1.25 mm²)
16 (1.25 mm²)



Details of the Connector for Internal User I/O Wiring Harness Pin Numbers

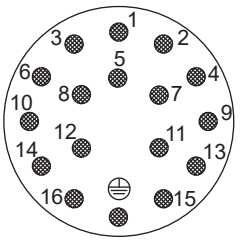
Internal user I/O wiring harness
: 10×0.2 mm²
: 2×0.75 mm²
: 4×1.25 mm²



For the U-arm: View B

Pins used

1 (0.2 mm²)
2 (0.2 mm²)
3 (0.2 mm²)
4 (0.2 mm²)
5 (0.2 mm²)
6 (0.2 mm²)
7 (0.2 mm²)
8 (0.2 mm²)
9 (0.2 mm²)
10 (0.2 mm²)
11 (0.75 mm²)
12 (0.75 mm²)
13 (1.25 mm²)
14 (1.25 mm²)
15 (1.25 mm²)
16 (1.25 mm²)



Details of the Connector for Internal User I/O Wiring Harness Pin Numbers

Internal user I/O wiring harness
: 10×0.2 mm²
: 2×0.75 mm²
: 4×1.25 mm²

NOTE

- For the standard specification, the pins No.7 and No.8 of 3BC connector on the U-arm are respectively connected with the shock sensor power supply and shock sensor signal input port of the YRC1000 controller.
- The pins No.7 and No.8 on both the connector base side and the U-arm side of the connector for internal user I/O wiring harness are not connected.
- For wiring, refer to *fig. 8-5(a) "Internal Connection Diagram"* and *fig. 8-5(b) "Internal Connection Diagram"* .

The same pin-number connectors (1 to 16) at both connector base part and arm part are connected with the single wire lead of 0.2 mm^2, 0.75 mm^2 or 1.25 mm^2.

7.3 Mating Connector for Internal User I/O Wiring Harness (Optional)

The mating connector for internal user i/o wiring harness is optional.

For the mating connector for internal user i/o wiring harness, two different types of the end bell are prepared depending on the form: Straight type and Elbow type. Select either one type.

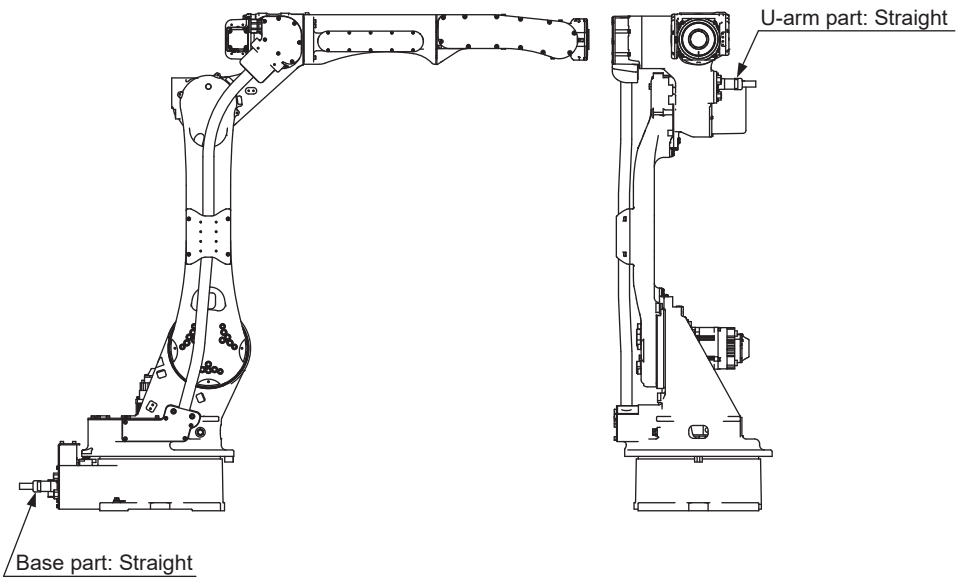
		Manipulator's base part	U-arm part
Straight type	**Plug**	JL05-6A20-29S-R or the equivalent	JL05-6A20-29P-R or the equivalent
	End bell	CE01-20BS-DS (straight form)	CE01-20BS-DS (straight form)
	Cable clamp	CE3057-12A-1-D	CE3057-12A-1-D
Elbow type	**Plug**	JL05-6A20-29S-R or the equivalent	JL05-6A20-29P-R or the equivalent
	End bell	CE01-20BS-DS (straight form)	CE-20BA-S-D (elbow form)
	Cable clamp	CE3057-12A-1-D	CE3057-12A-1-D

■ Straight Type

The appearance of the manipulator with the connector installed is shown in *fig. 7-5(a) "Manipulator with the mating connector for internal user I/O wiring harness (straight type)"* .

When the connector with the straight type of end bell is installed, the connector of the U-arm part sticks out to the back of the manipulator. Thus, the operating range of the U-axis must be limited.
When operating, be careful not to let the connector and/or the cable touch the manipulator's body.

Fig. 7-5(a): Manipulator with the mating connector for internal user I/O wiring harness (straight type)

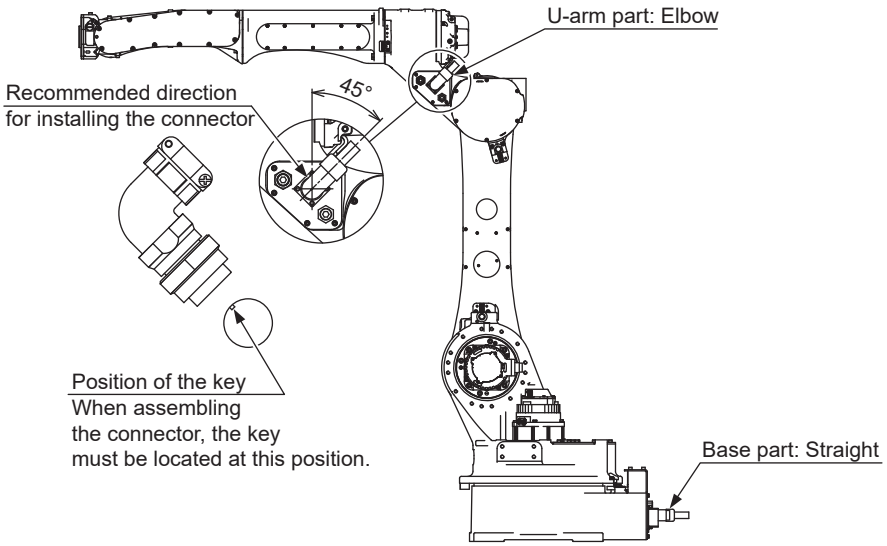


■ Elbow Type

The appearance of the manipulator with the connector installed is shown in *fig. 7-5(b) "Manipulator with the mating connector for internal user I/O wiring harness (elbow type)"* .

When the connector with the elbow type of end bell is installed, the direction shown in the following figure is recommended for the connector installation. When assembling the connector, the key must be located at the position shown in the following figure.

Fig. 7-5(b): Manipulator with the mating connector for internal user I/O wiring harness (elbow type)

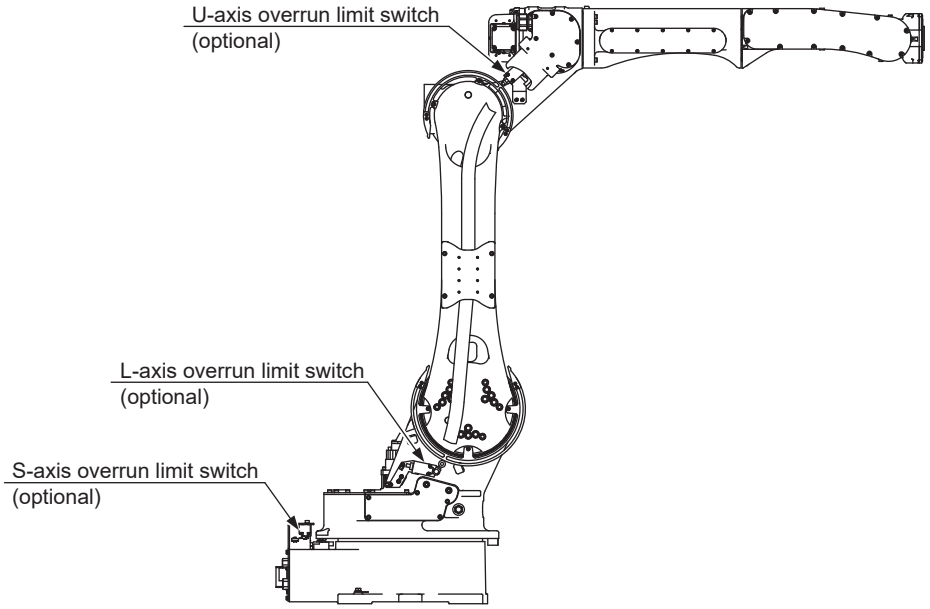


8 Electrical Equipment Specification

8.1 Position of Limit Switch

The limit switches are optional. See *fig. 8-1 "Location of Limit Switches"* .

Fig. 8-1: Location of Limit Switches



The angles of the soft limit and the limit switch for S-,L-, and U-axes are set as the factory setting. Refer to *table 8-1 "Degrees of Angle (with limit switch installed)"* .
When altering the operating angle of the manipulator, adjust both the soft limit and the limit switch. The angle of the limit switch must be larger than the soft limit (Difference of 1.5 degree is recommended).

For adjusting soft limit, refer to "Chap.6.13 Softlimit Setting Function" in "YRC1000 GENERAL OPERATOR'S MANUAL (RE-CSO-A051)".

For releasing soft limit, refer to "Chap.8.10 Soft Limit Release Function" in "YRC1000 INSTRUCTIONS (RE-CTO-A221)".
For adjusting limit switch, refer to the following page.

Table 8-1: Degrees of Angle (with limit switch installed)

	Soft limit	Limit switch
S-axis	-180° - +180°	-181.5° - +181.5°
L-axis	-105° - +90°	-106.5° - +91.5°
U-axis	-86° - +160°	-87.5° - +161.5°

• Adjusting limit switch of S-axis

The angle of limit switch of S-axis can be adjusted by altering the position of S-axis stopper. For altering the stopper's position, refer to *chapter 5.5 "Alterable Operating Range"* .

• Adjusting limit switch of L-axis

The angle of limit switch of L-axis can be adjusted by altering the position of dog on the ring which is mounted on the L-axis. Refer to *fig. 8-2 "Assembly of Dog (L-axis)"* .

• Adjusting limit switch of U-axis

The angle of limit switch of U-axis can be adjusted by altering the position of dog on the ring which is mounted on the U-axis. Refer to *fig. 8-3 "Assembly of Dog (U-axis)"* .

Fig. 8-2: Assembly of Dog (L-axis)

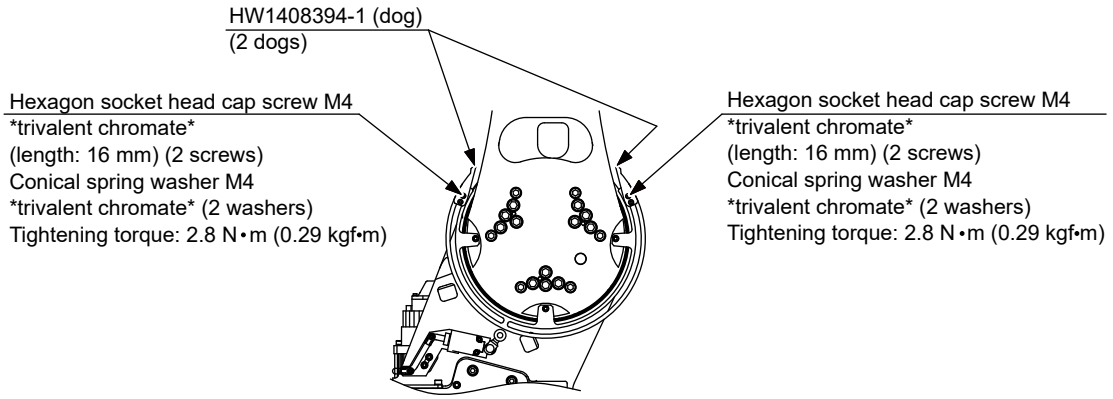
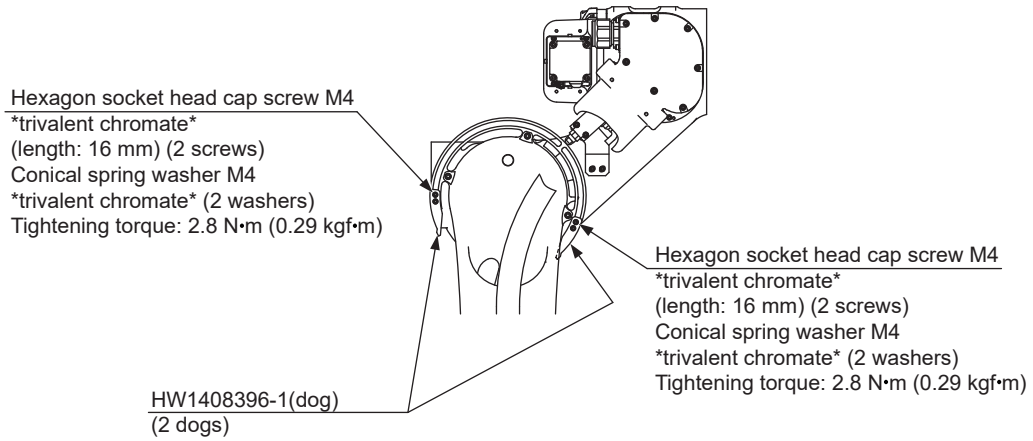


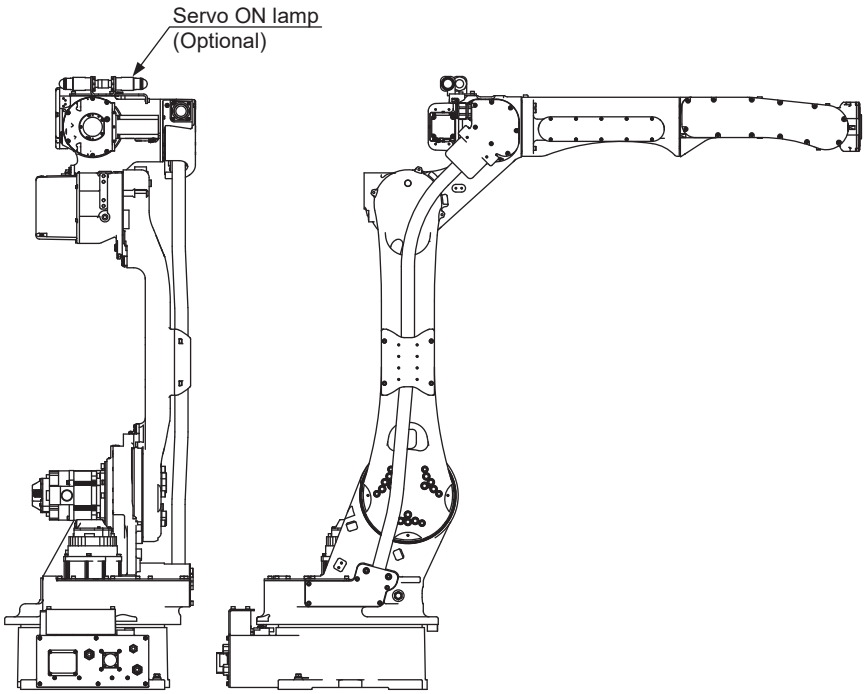
Fig. 8-3: Assembly of Dog (U-axis)



8.2 Position of Servo ON Lamp

The servo ON lamp is optional. See *fig. 8-4 "Location of Servo On Lamp"* .

Fig. 8-4: Location of Servo On Lamp



8.3 Internal Connections

Diagrams for Internal connections of the manipulator are shown in *fig. 8-5(a) "Internal Connection Diagram"* and *fig. 8-5(b) "Internal Connection Diagram"* .

Fig. 8-5(a): Internal Connection Diagram

Note)
1. Section Ⓐ is different for the limit switch specification.

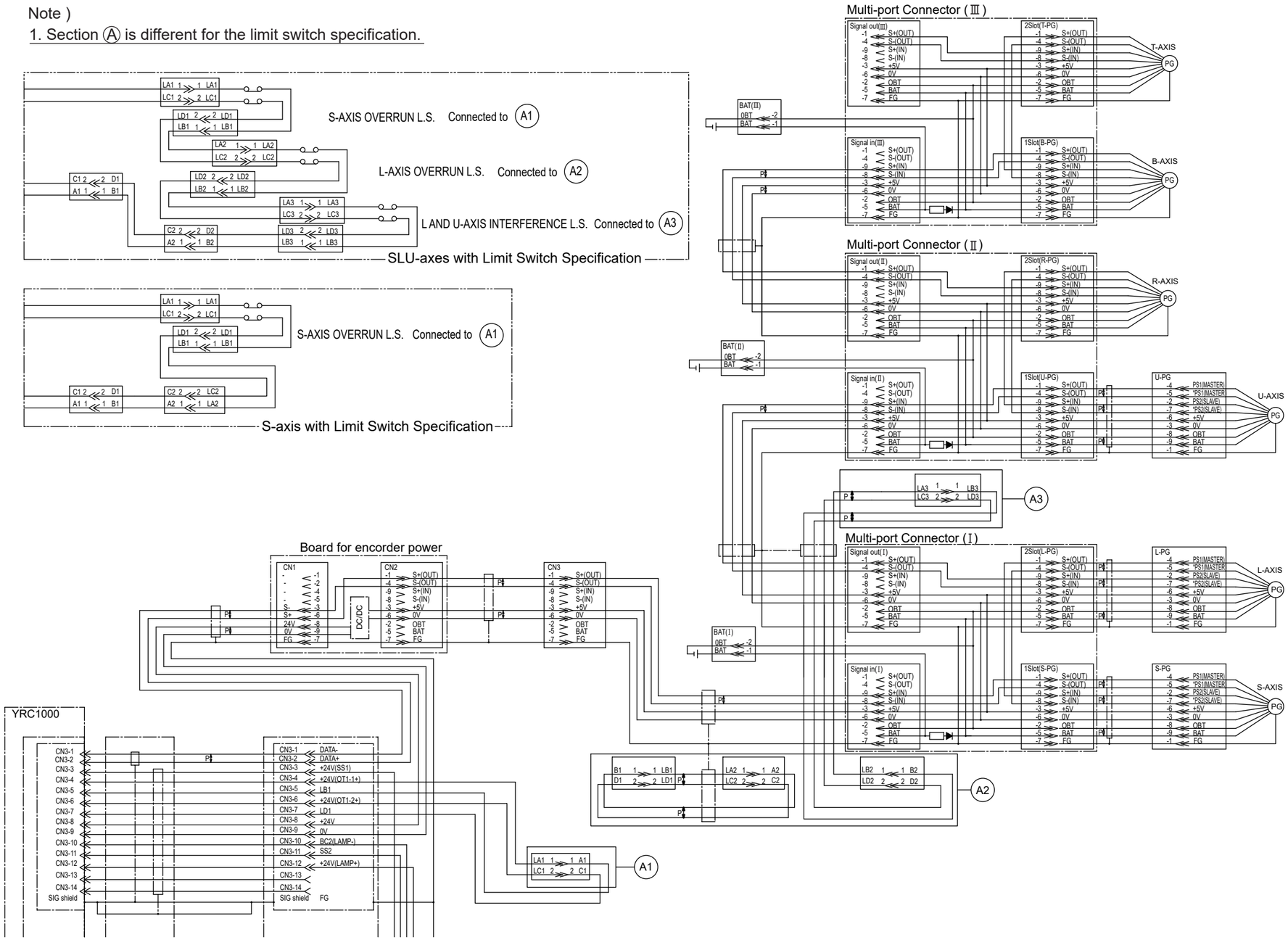
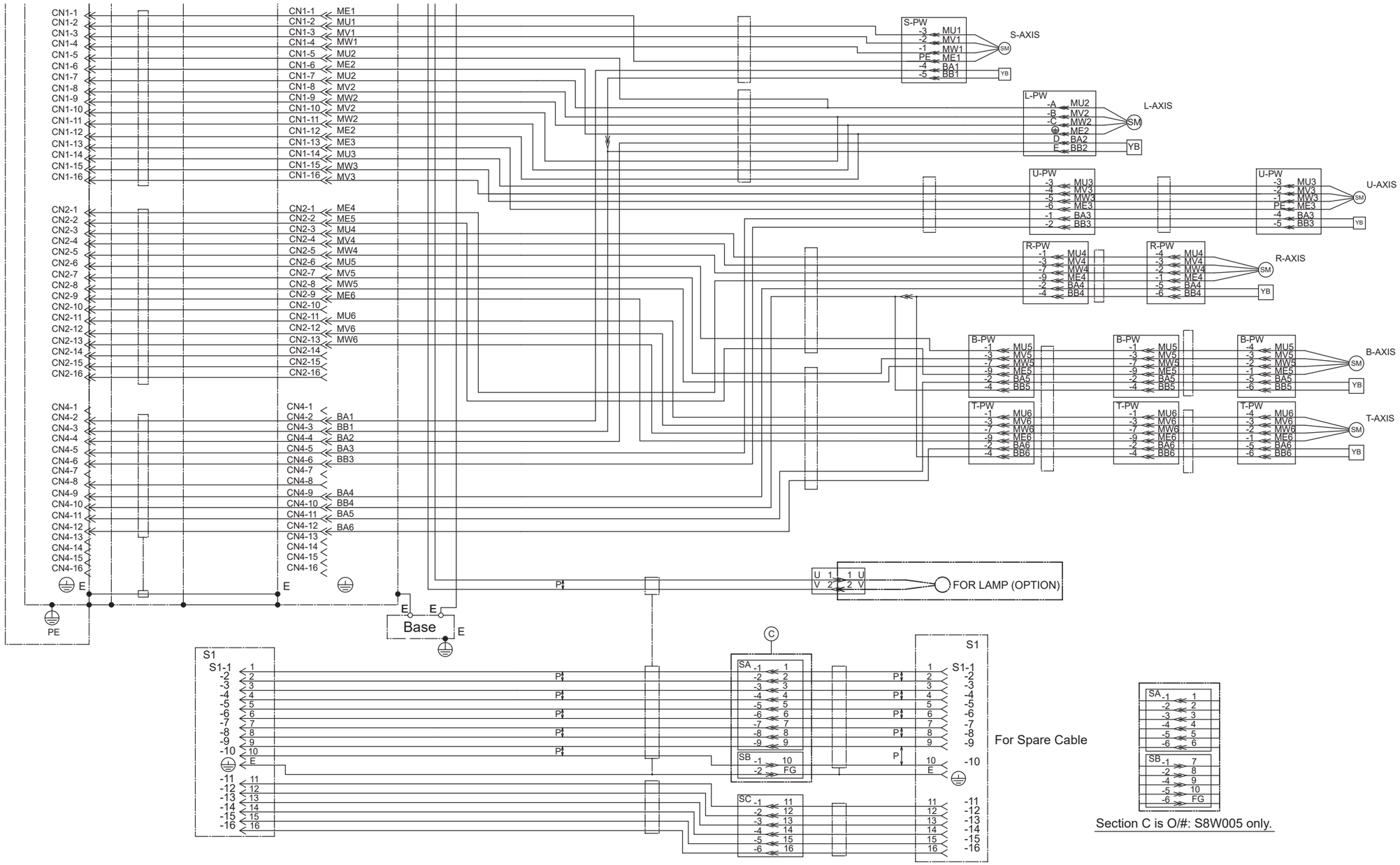


Fig. 8-5(b): Internal Connection Diagram



9 Maintenance and Inspection

DANGER

- Do not remove the motor, and do not release the brake.

Failure to observe these safety precautions may result in death or serious injury from unexpected turning of the manipulator's arm.

WARNING

- Maintenance and inspection must be performed by specified personnel.

Failure to observe this caution may result in electric shock or injury.

- For disassembly or repair, contact your YASKAWA representative.
- Before maintenance or inspection, be sure to turn the main power supply OFF, and put up a warning sign. (ex. DO NOT TURN THE POWER ON.)

Failure to observe this warning may result in electric shock or injury.

NOTICE

- Do not remove the connector between the motor and the multi-port connector during maintenance and inspection.

Failure to observe this caution may result in the loss of home position data.

9.1 Inspection Schedule

Proper inspections are essential not only to assure that the mechanism will be able to function for a long period, but also to prevent malfunctions and assure safe operation. Inspection intervals are classified into six levels as shown in *table 9-1 "Inspection Items"* .

In *table 9-1*, the inspection items are categorized by three types of operations: operations which can be performed by personnel authorized by the user, operations to be performed by trained personnel, and operations to be performed by your YASKAWA representative.
Only specified personnel shall perform the inspection work.

NOTE

- The inspection interval depends on the total servo operation time.
- If the manipulator is used under special conditions, a case-by-case examination is required. The inspection may be conducted at shorter intervals if the manipulator is used very frequently for the application such as press handling; in this case, contact your YASKAWA representative.

Table 9-1: Inspection Items (Sheet 1 of 2)

Items[1]		Schedule					Method	Operation	Inspection Charge		
		Daily	1000HCycle	12000HCycle	24000H	36000H			Specified Personnel	Licensee	Your YASKAWA representative
1	Alignment mark	●					Visual	Check alignment mark accordance at the home position. Cheek for damage. Check for misalignment of the position at the check point.	●	●	●
2	Working area and manipulator	●					Visual	Check for seeped oil. (Wipe it off if any.) Clean the work area if dust, spatter or seeped oil is present. Check for damage and outside cracks.	●	●	●
3	Baseplate mounting bolts		●				Spanner Wrench	Tighten loose bolts. Replace if necessary.	●	●	●
4	Connector for manipulator cable		●				Manual	Check for loose connectors.	●	●	●
5	Drain Plug		●				Spanner Wrench	Discharge water content due to dew condensation in the manipulator.	●	●	●
6	Timing belts for B- and T-axes			●			Manual Visual	Check for belt tension and the condition. (Replace if failure of tooth, swelling, or abnormal abrasion occurs.)		●	●
7	Wire harness in manipulator (Lead for the SLU-axes wires) (Power supply board included)	●					Visual	Check for damage. Clean this part if it is dirty.	●	●	●
				●			Manual Visual	Check the condition of flexible hose. (Replace if any crack or abnormal abrasion)		●	●
					●			Replace			●
8	Wire harness in manipulator (Lead for the BT-axis wires)		●				Visual	Check the condition of the fixed part.		●	●
					●			Replace			●
9	Battery pack in manipulator				●			Replace the battery pack when the battery alarm occurs or the manipulator drove for 24000H.		●	●
10	S, L, U, R-axis motor			●				Check for grease leakage.	●	●	●
11	S, L, U-axis speed reducer			●			Grease Gun	Check for malfunction. (Replace if necessary.) Replace grease[2](12000H cycle).		●	●

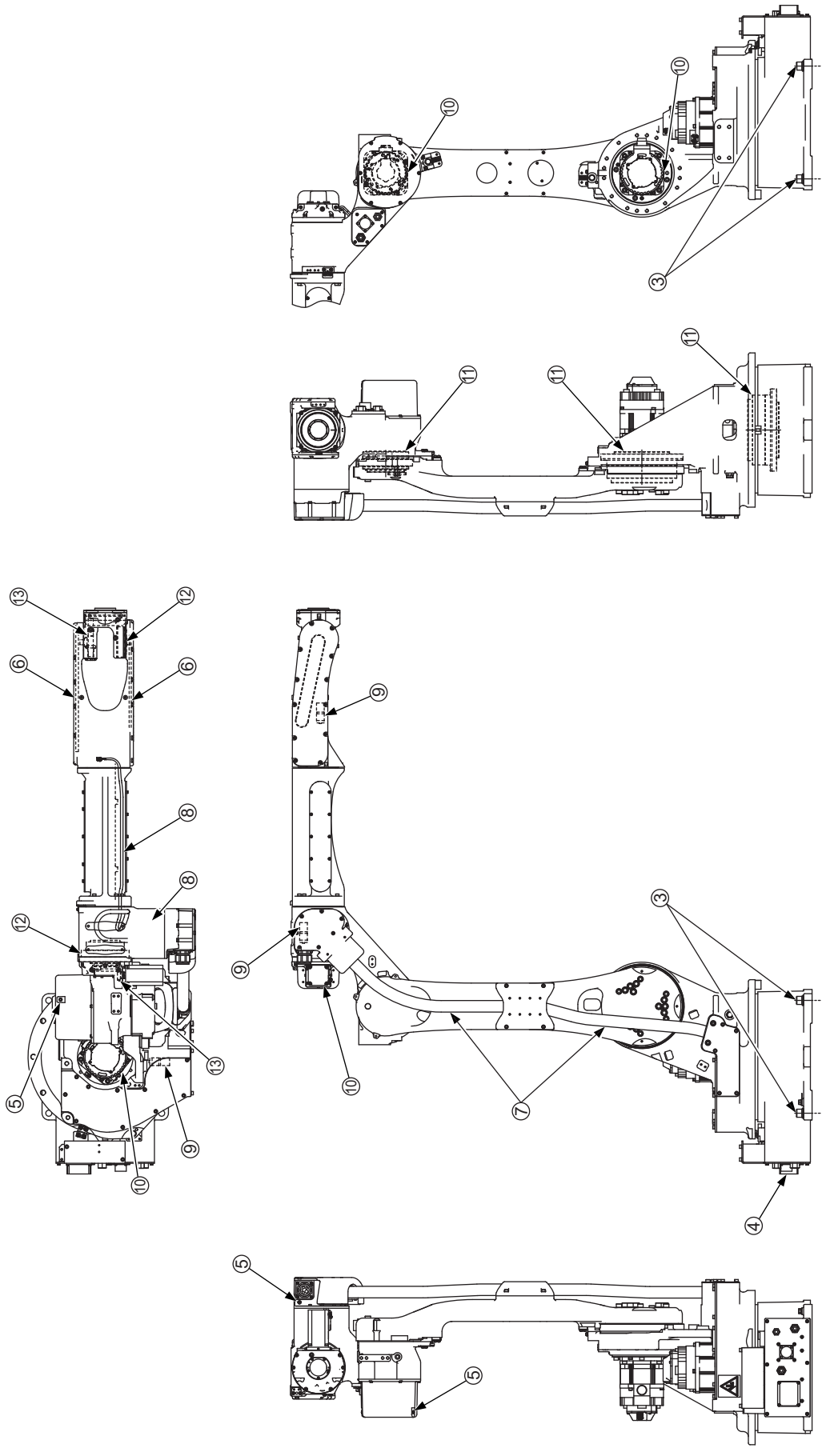
Table 9-1: Inspection Items (Sheet 2 of 2)

Items[1]		Schedule					Method	Operation	Inspection Charge		
		Daily	1000HCycle	12000HCycle	24000H	36000H			Specified Personnel	Licensee	Your YASKAWA representative
12	R, B-axis speed reducer			●			Hand Pump Injection Syringe	Check for malfunction. (Replace if necessary.) Supply grease[2] (12000H cycle).		●	●
13	R, T-axis gear			●			Hand Pump Injection Syringe	Check for malfunction. (Replace if necessary.) Supply grease[2] (12000H cycle).		●	●
14	Overhaul					●					●

1 Inspection No. correspond to the numbers in *fig. 9-1 "Inspection Items"*.
2 For the grease, refer to *table 9-2 "Inspection Parts and Grease Used"*.

Table 9-2: Inspection Parts and Grease Used

No.	Grease Used	Inspected Parts
11	RV grease LB No.00	S-, L- and U-axes speed reducers
12,13	Harmonic Grease SK-1A	R- and B-axes speed reducers, R, T-axes gear



The numbers in the above table correspond to the numbers in *table 9-1 "Inspection Items"*

Fig. 9-1: Inspection Items

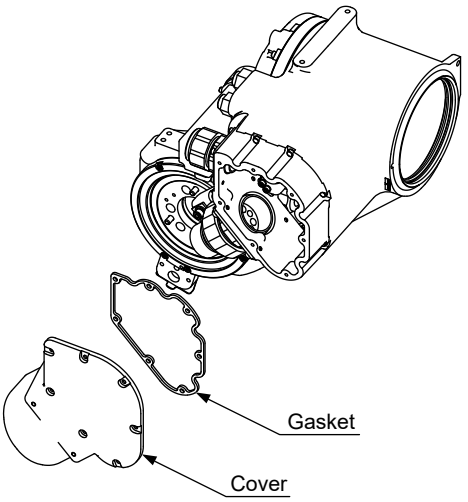
9.2 Notes for Maintenance

9.2.1 Casing

Because the motor, the battery pack are located in the casing, the mating surfaces between the casing and the cover are sealed by using gaskets to prevent the ingress of liquid.

After removing the cover for maintenance, make sure to replace the gasket.

Fig. 9-2: Sealing Part in Casing

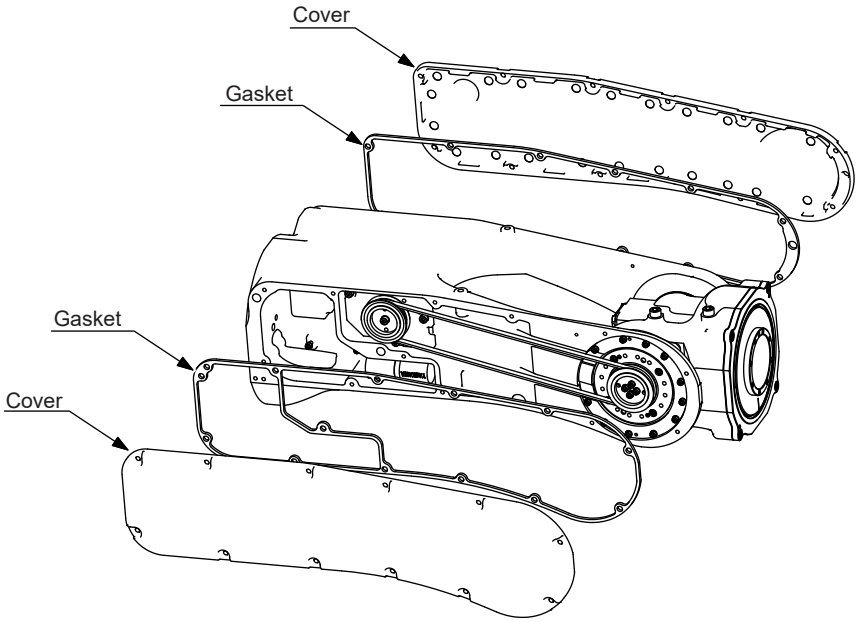


9.2.2 U-arm

Because the motor, the battery pack, and the belt drive part are located in the U-arm, the mating surfaces between the U-arm and the covers are sealed by using gaskets to prevent the ingress of liquids or fumes generated by welding.

After removing the cover for maintenance, make sure to replace the gasket. Refer to *table 10-1 "Spare Parts for the YR-1-06VXH25-C10"* .

Fig. 9-3: Sealing Part of U-arm



9.2.3 Multi-Port Connector

Three multi-port connectors (refer to *fig. 9-4 "Multi-Port Connector"*) for the motor signals are mounted on each part of the manipulator. (For the locations, refer to *fig. 9-9 "Location of the Battery and Multi-port Connector"*)

The multi-port connector has four ports: two for the motor and the other two for the wire harness. (Refer to *fig. 9-5 "Wiring of Multi-Port Connector Part"*)

When disconnecting the connector of the multi-port connector during the battery replacement, be careful not to disconnect the connector between the motor and the multi-port connector. If the connector between the motor and the multi-port connector is disconnected, the encoder absolute data will disappear.

Fig. 9-4: Multi-Port Connector

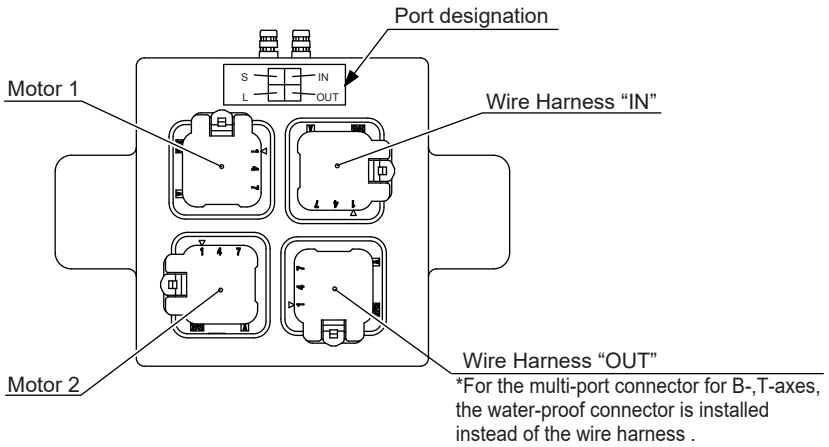
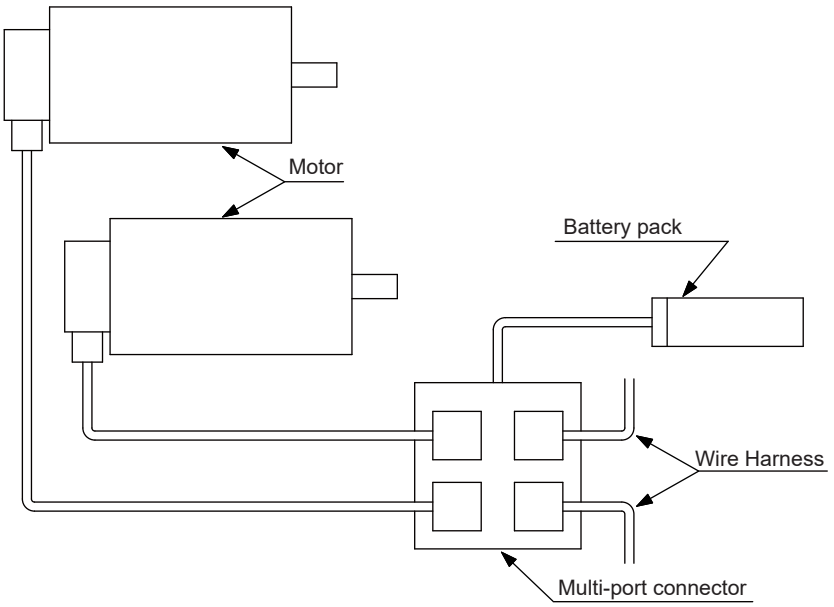


Fig. 9-5: Wiring of Multi-Port Connector Part

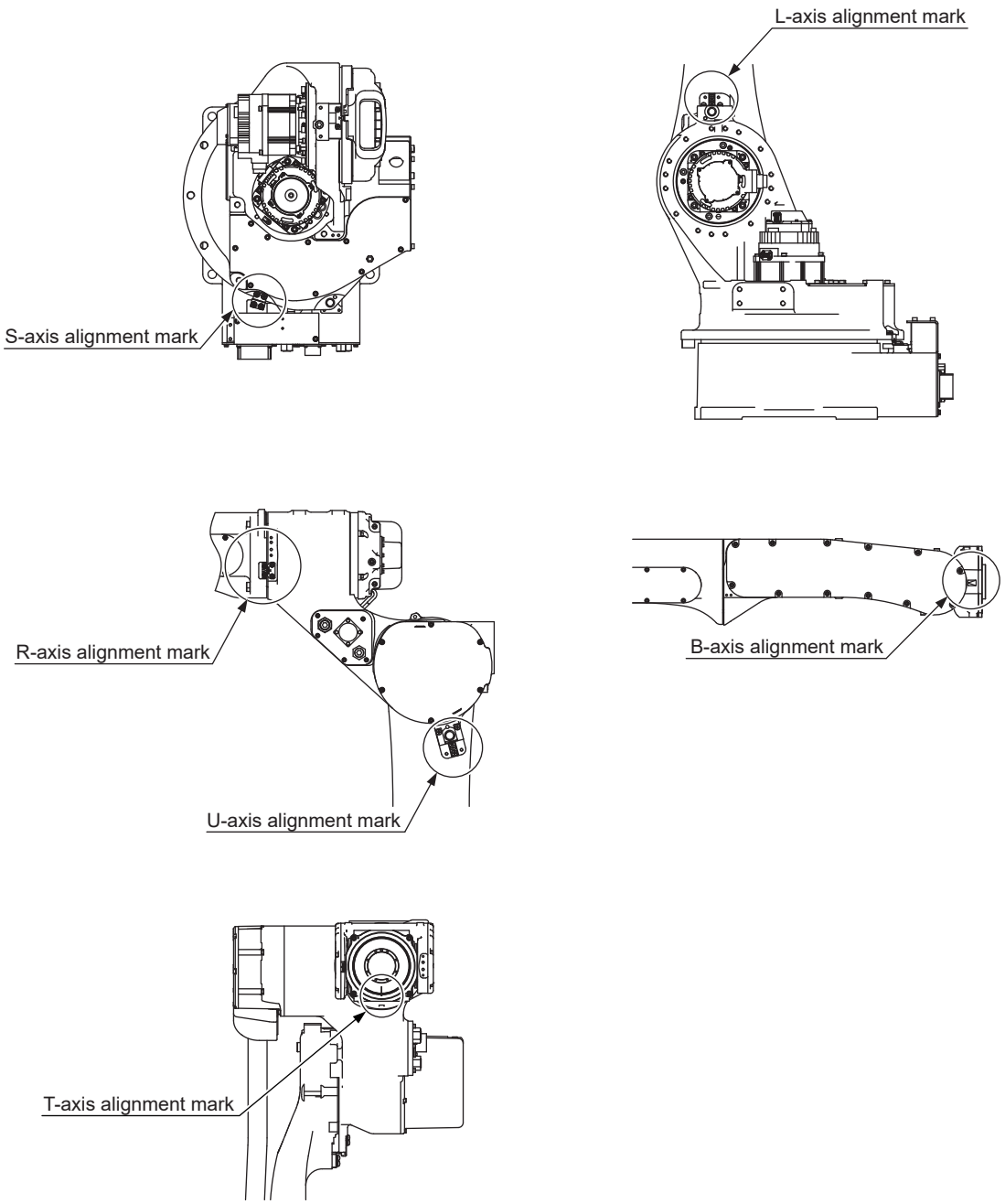


9.3 Notes on Maintenance Procedures

9.3.1 Home Position Check

There are alignment marks on each axis to check the home position. (Refer to *fig. 9-6 "Alignment Mark Check"*)
With those alignment marks, check for home position deviation on regular basis. When home position is disappeared or deviated, contact your YASKAWA representative.

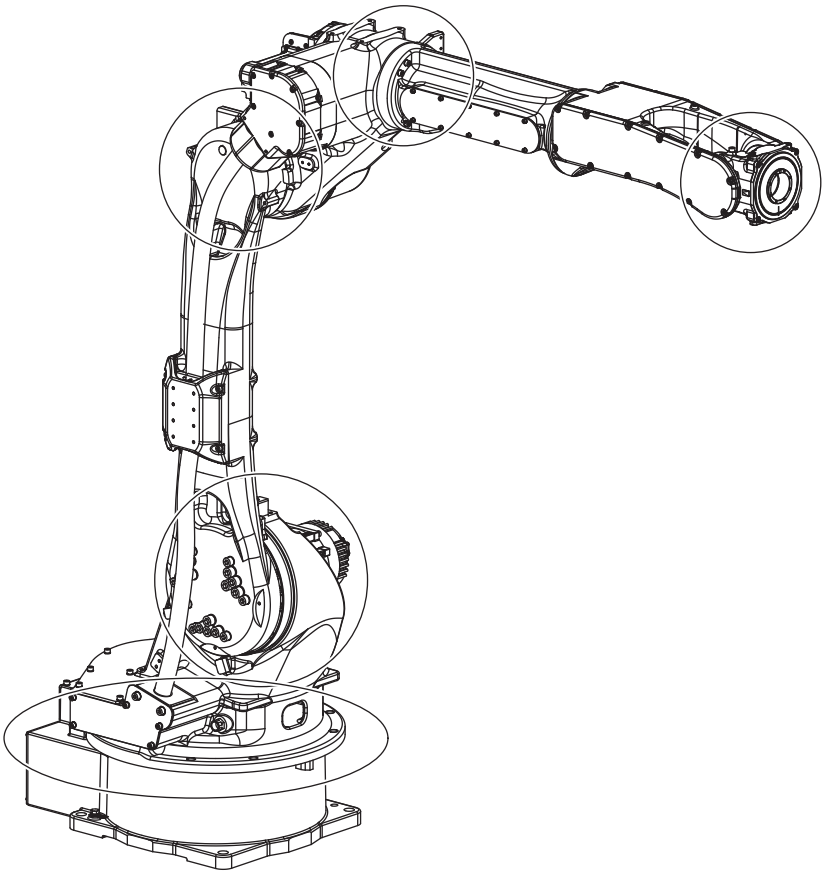
Fig. 9-6: Alignment Mark Check



9.3.2 Seeped Oil Check

Check for seeped oil and/or oil spot periodically. Especially the parts indicated in *fig. 9-7 "Inspection Parts for Seeped Oil Check"* must be inspected carefully. Wipe off seeped oil or oil spot with a cloth before use.

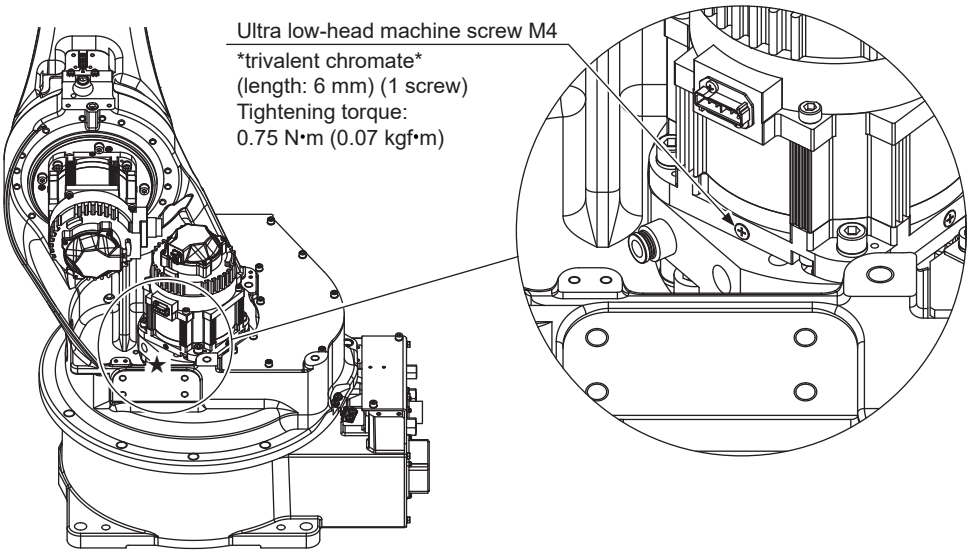
Fig. 9-7: Inspection Parts for Seeped Oil Check

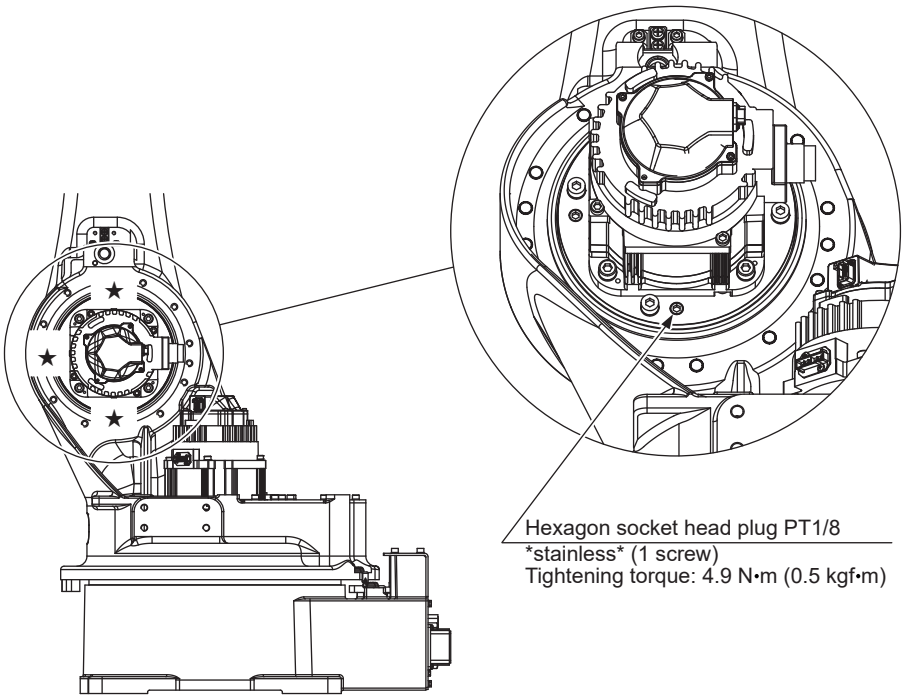


9.3.3 S-, L-, U-, R-axis Motors

For the S-, L-, U-, and R-axis motors, there are holes for grease-leakage detection. Remove the screws and plugs from the holes to check for grease leaking from the motor. For these procedures of each axis, refer to *fig. 9-8(a) "Positions of Grease-Leakage Detection Hole (S-, L-axis)"* and *fig. 9-8(b) "Positions of Grease-Leakage Detection Hole (U-, R-axis)"* . When grease leakage is detected, contact your YASKAWA representative.

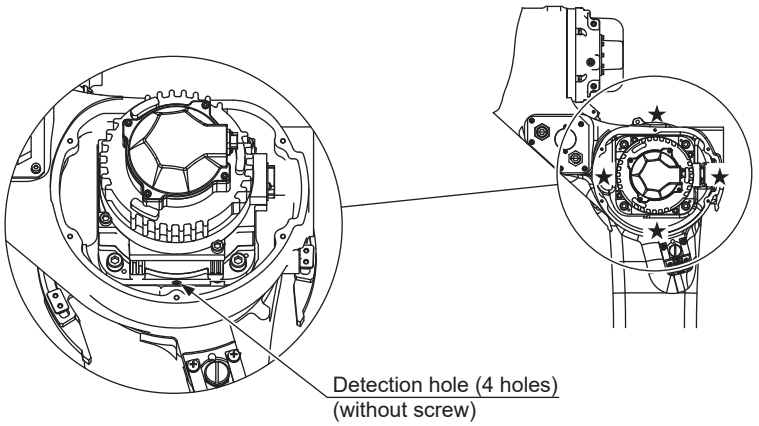
Fig. 9-8(a): Positions of Grease-Leakage Detection Hole (S-, L-axis)

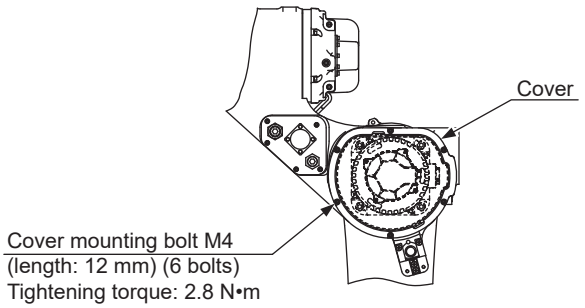




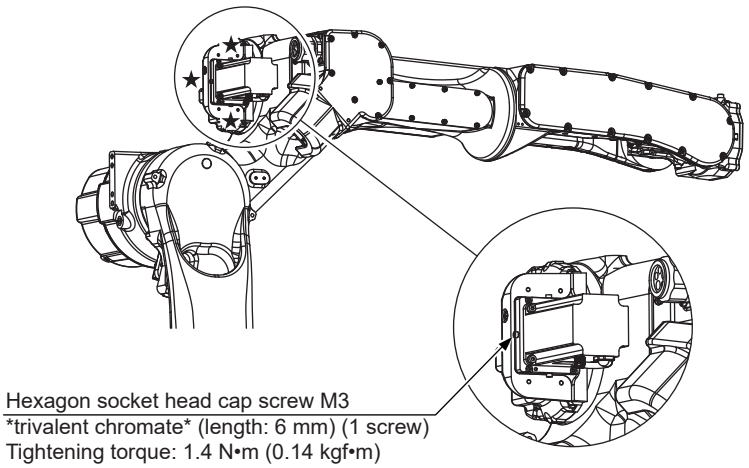
For the "★" parts, the plug whose head faces to the ground must be removed to check the hole.

Fig. 9-8(b): Positions of Grease-Leakage Detection Hole (U-, R-axis)





Remove the Cover Before Confirming

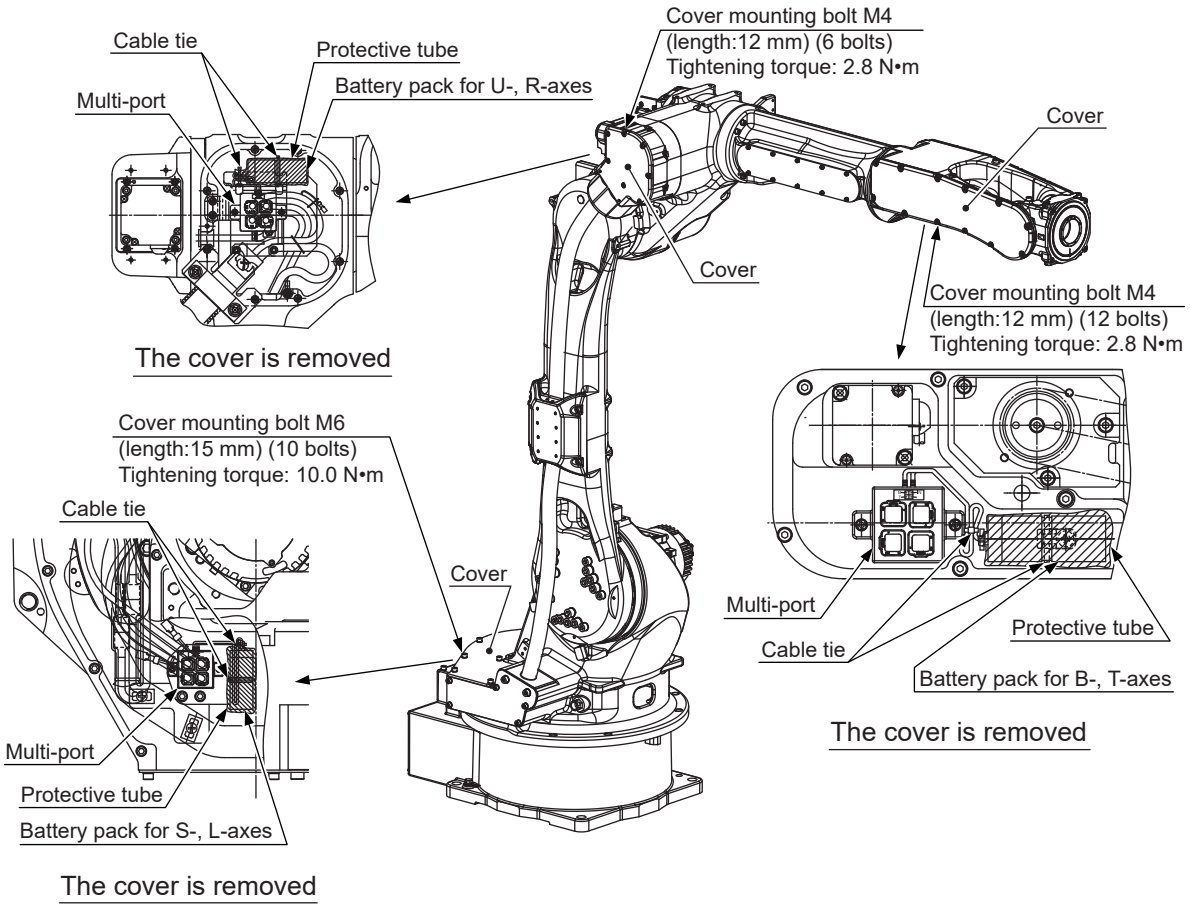


Move the manipulator to make the either one of screws marked with "★" face to the ground and remove it to check the hole.

9.3.4 Battery Pack Replacement

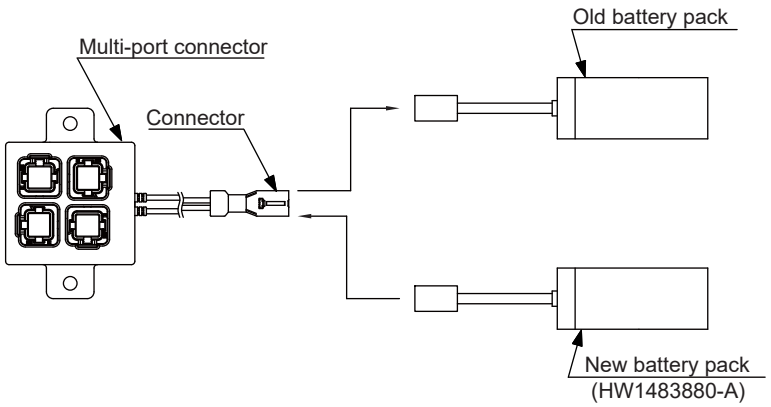
The battery packs are installed in the position shown in *fig. 9-9 "Location of the Battery and Multi-port Connector"*. If the battery alarm occurs in the YRC1000, replace the battery in accordance with the following procedure:

Fig. 9-9: Location of the Battery and Multi-port Connector



■ **Normal (The control power supply of the YRC1000 can be turned ON)**

Fig. 9-10: Battery connection (the control power supply of the YRC1000 can be turned ON)



1. Turn ON the control power supply of the YRC1000 and turn OFF the servo power.

DANGER

- Make sure to perform the battery replacement with the emergency stop button being pressed.

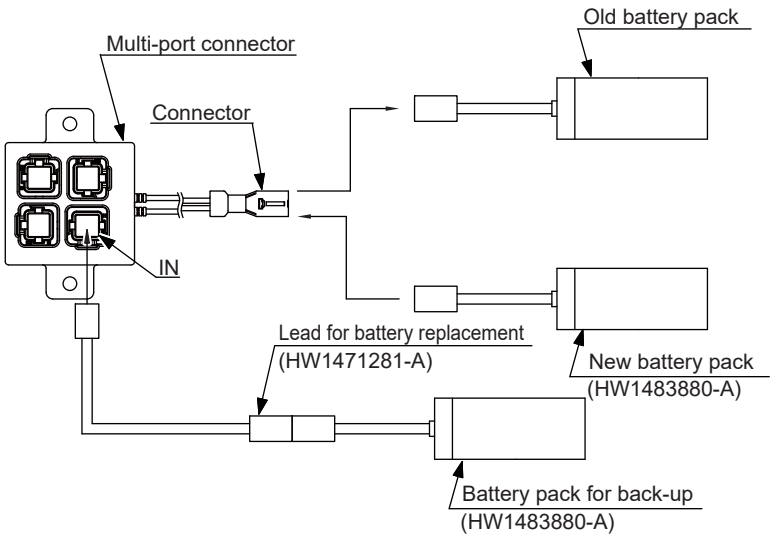
Failure to observe this instruction may cause improper movement of the manipulator which may result in personal injury and/or equipment damage.

2. Loosen the cover mounting bolts and remove the cover.
3. The old battery pack is fixed with the protective tube and the cable tie. Cut the cable tie to remove the old battery pack from the protective tube.
4. Remove the old battery pack from the multi-port connector and mount the new battery pack.
5. After placing the new battery pack into the protective tube, fix it with the cable tie T18L.
6. Tighten the cover mounting bolts by using the tightening torque shown in *fig. 9-9 "Location of the Battery and Multi-port Connector"* to reinstall the cover.

NOTE When reinstalling the cover, be careful not to get caught the cable.

■ When the control power supply of the YRC1000 cannot be turned ON

Fig. 9-11: Battery connection (the control power supply of the YRC1000 cannot be turned ON)



1. Prepare the lead for battery replacement and the battery pack for backup. (Apart from the new battery pack for replacement, prepare the battery pack for backup)
2. Loosen the cover mounting bolts and remove the cover.
3. Remove the connector from the “IN” port of the multi-port connector. Connect the lead for battery replacement to the “IN” port of the multi-port connector.
4. Connect the battery pack for backup to the lead for battery replacement.
5. The old battery pack is fixed with the protective tube and the cable tie. Cut the cable tie to remove the old battery pack from the protective tube.

NOTE Before removing the old battery pack, make sure to connect the battery pack for backup to prevent the encoder absolute data from disappearing.

6. Remove the old battery pack from the multi-port connector and mount the new battery pack.
7. Remove the lead for battery replacement and the battery pack for backup from the multi-port connector, connect the connector which has been removed in no.3 of this procedure to the “IN” connector again.

NOTE If the battery pack for backup remains connected, an electric current flows from the new battery to the backup battery and which may result in the voltage drop in the new battery. Remove the battery pack for backup immediately after connecting the new battery.

8. After placing the new battery pack into the protective tube, fix it with the cable tie T18L.

9. Tighten the cover mounting bolts by using the tightening torque shown in *fig. 9-9 "Location of the Battery and Multi-port Connector"* to reinstall the cover.

NOTE When reinstalling the cover, be careful not to get caught the cable.

9.4 Notes on Grease Replenishment/Exchange Procedures

9.4.1 Grease Exchange Procedures for S,L,U-axis Speed Reducer

9.4.1.1 Notes on Grease Exchange Procedures

Make sure to follow the instructions listed below at grease replenishment/ exchange. Failure to observe the following notes may result in damage to motor and speed reducer.

NOTE

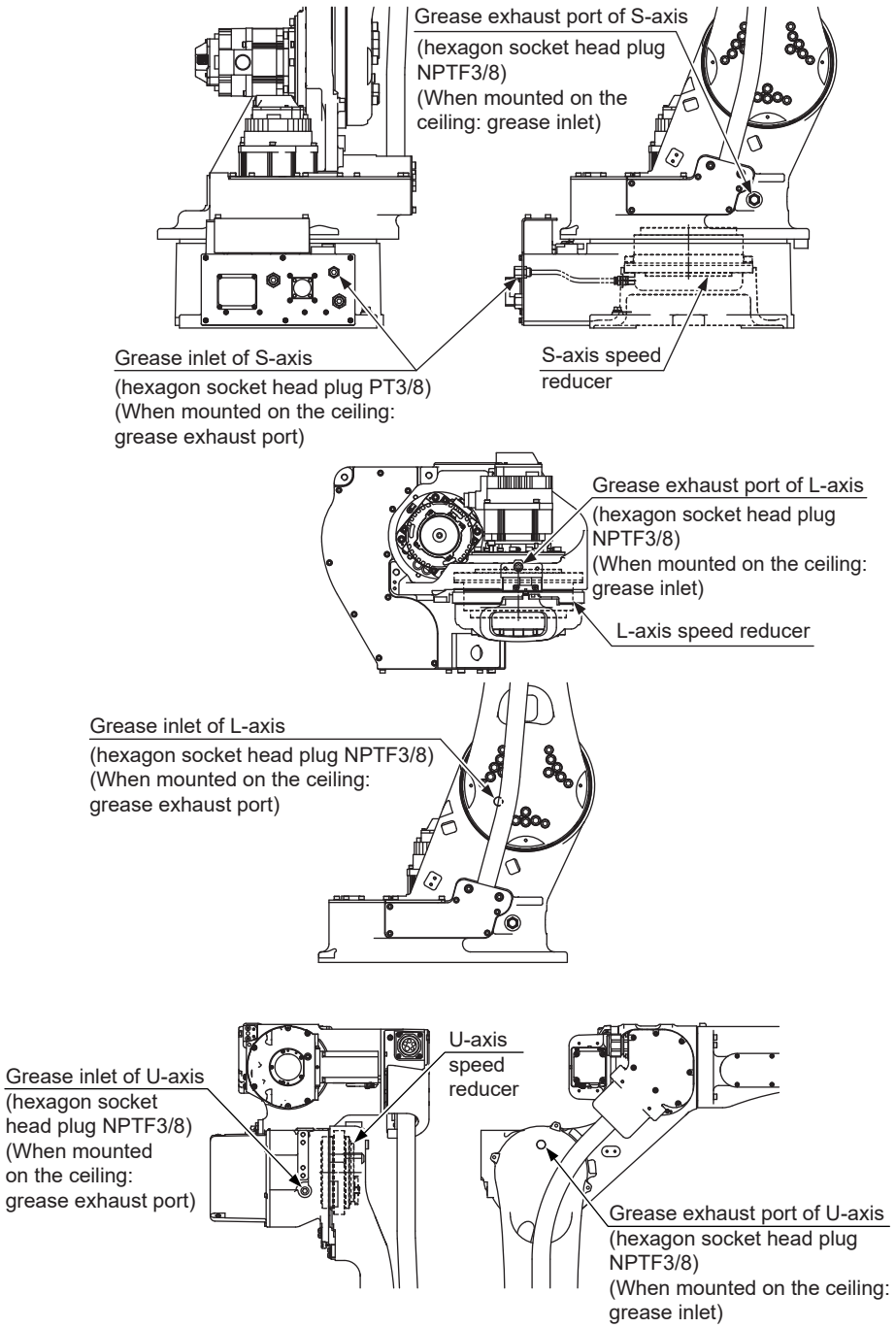
- If grease is injected without removing the plug from the grease exhaust port, the grease will leak inside a motor, or an oil seal of a speed reducer will come off. Make sure to remove the plug or it may result in a failure.
  Also, when using a tube, the length must be 150 mm or shorter and the inside diameter must be 6 mm or longer. If the tube is too long, the exhaust resistance at the tube part is increased, and the inner pressure of the grease bath is raised. It may result in coming off of an oil seal.
- Make sure to use a grease pump to inject grease. Set the grease injection rate to 7 g/s or less. (Air supply pressure to the grease pump: 0.3 MPa or less (rough standard))
- When using extrusion air for discharging the grease, set air supply pressure at 0.025 MPa or less.
  If the air supply pressure is higher than above mentioned value, an oil seal of a speed reducer will come off, and it may result in a failure.
- When using extrusion air for discharging grease, grease may be vigorously discharged from the exhaust port. Perform an operation such as using a tube at the grease exhaust port to pour into an appropriate container.
- Make sure to fill the hose on the grease inlet with grease beforehand to prevent air from leaking into the speed reducer.
- After injecting grease, discharge the specified amount of grease. If insufficient, the inner pressure is raised during the operation, and grease may leak. When discharged too much, the speed reducer is not lubricated sufficiently during the operation, and it may cause the early failure of the speed reducer.
- When filling/exchanging grease, the grease may flow out from the grease inlet or the grease exhaust port. Prepare a container to receive the grease and a waste cloth to wipe the grease in advance.

WARNING

- When operating the manipulator, do not enter into the working area of the manipulator. Injury may result if anyone enter into the working area during operation.

9.4.1.2 Grease Exchange Procedure

Fig. 9-12: S, L, U-Axis Speed Reducer Diagram



1. Before injecting grease, the posture of the manipulator must be set as indicated in *table 9-3 "Recommended Posture for Grease Injection"*. If it is difficult to make the recommended posture because of external cabling or etc., adjust the posture as much as possible to make the position of grease inlet located in the lower part and the position of exhaust port located in the upper part. If the exhaust port is located in the lower part, grease may not be exchanged properly.

Table 9-3: Recommended Posture for Grease Injection

		Posture					
Mounting Condition	Axis to inject	S-axis	L-axis	U-axis	R-axis	B-axis	T-axis
Floor-mounted	S-axis	0°	Any	Any	Any	Any	Any
	L-axis	Any	0°	Any			
	U-axis	Any	0° *	0° *			
Ceiling-mounted	S-axis	0°	Any	Any			
	L-axis	Any	0°	Any			
	U-axis	Any	0° *	0° *			
Wall-mounted	S-axis	0°	Any	Any			
	L-axis	0°	±90°	Any			
	U-axis	0°	±90° *	±90° *			

* If the recommended posture of the L-axis cannot be made, rotate the U-axis to make the U-arm horizontal to the ground.

2. Remove the hexagon socket head plugs from the grease inlet and grease exhaust port.

NOTE The positions of grease inlet and exhaust port are different depending on the mounting condition of the manipulator. Confirm the positions beforehand.

3. Install a grease zerk A-PT3/8 to the grease inlet.
   (The grease zerk is delivered with the manipulator.)
4. Inject the grease through the grease inlet using a grease gun
   - Grease type: RV grease LB No.00
   - Grease lubricator: Air-operated grease gun
     (e.g., Powerlube P3-01JC made by Macnaught)
   - Amount of grease: 7 g/s or less
     (For example, if grease is supplied from the lubricator at 2 times/s, set the amount to 3.5 g/time or less)
   - Air supply pressure of grease pump: Approximately 0.3 MPa or less

Table 9-4: Amount of Grease

Axis to exchange grease	**Amount of grease**
S-axis	Approx.1650 g
L-axis	Approx.750 g
U-axis	Approx.370 g

5. Injection stop:
   – <When replacing the speed reducer>
     Stop injecting grease when grease can be seen from the exhaust port.
   – <When exchanging grease>
     The old grease is discharged from the grease exhaust port. At this time, stop injection when the mixture of the old grease and the new grease in an equal ratio is seen.
     And then, skip the steps 6 and 7, and proceed to the step 8.
6. Operate each axis about 5 times in the teach mode as shown in *fig. 9-5 "Teaching Operation for Each Axis"* .

Table 9-5: Teaching Operation for Each Axis

Axis to replenish grease	**Angle for teaching operation**	**Speed for teaching operation**
S-axis	S-axis ±45°	User-specified
L-axis	L-axis ±45°	
U-axis	U-axis ±45°	

7. Inject grease again, and when grease comes out of the exhaust port, grease injection is completed.
8. Discharge the specified amount of grease from the grease inlet or grease exhaust port. (Refer to *table 9-6 "Amount of Grease Discharged from Each Axis"* .) In order to discharge the specified amount of grease, receive the discharged grease by using a container, and then measure the weight of the discharged grease by weighing the container till the amount reaches to the specified amount.
   Use one of the following methods to discharge grease.

   Method 1: Extruding grease by air

   (1) Connect the joint and the hose to the grease inlet.

   (2) Connect the regulator to the grease exhaust port.

   (3) Inject air from the grease exhaust port to extrude grease by air. (Extrusion air pressure: 0.025 MPa or less)

   (4) If the grease is not discharged enough by injecting air, operate the manipulator about 5 times in the teach mode as shown in *table 9-5*.

   Method 2: Suctioning grease out

   (1) Keep the inlet open and insert the tube into the exhaust port.

   (2) Discharge grease by suctioning grease out of the exhaust port. (Suction pressure: 0.025 MPa or less)

   (3) If grease is not discharged by suctioning, operate the manipulator again about 5 times in the teach mode as shown in *table 9-5*.

Table 9-6: Amount of Grease Discharged from Each Axis

Axis to exchange grease	**Amount of exhausted grease**	
	[g]	**[cc]**
S-axis	50±5	57±5
L-axis	90±5	103±10
U-axis	60±5	69±10

Table 9-7: Grease Discharging Operation for Each Axis

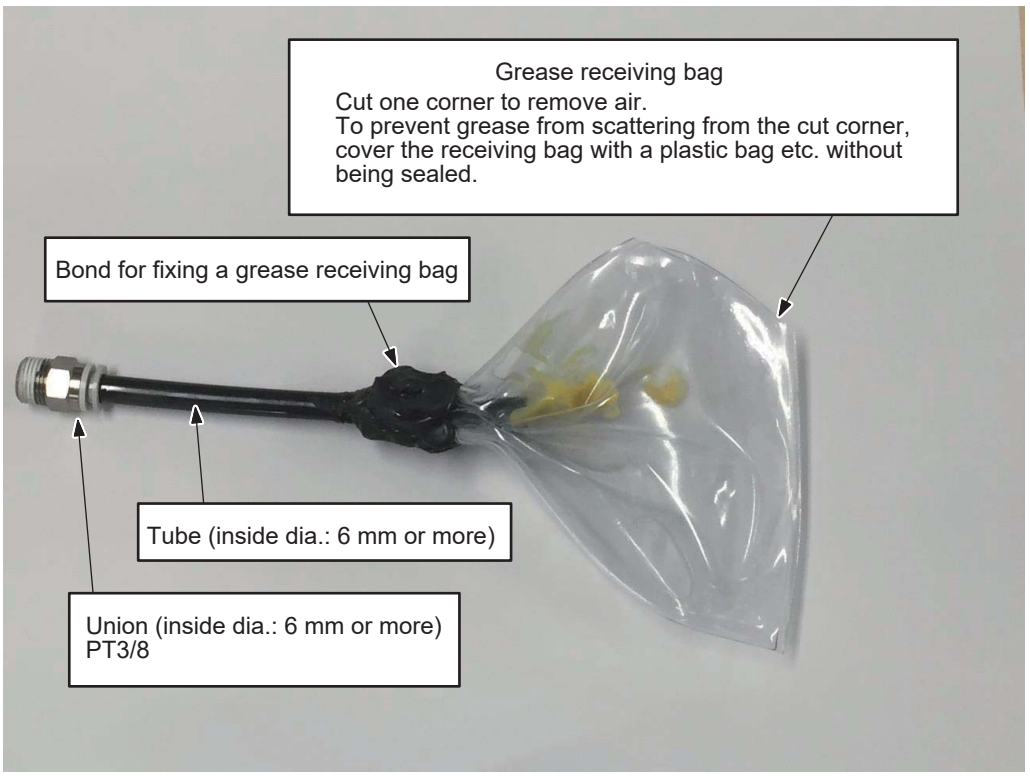
Axis to exchange grease	Angle for teaching operation	Speed for teaching operation
S-, L-, U-axis	±45°	User-specified

9. For the axis where grease is exchanged, perform a playback operation indicated in *table 9-8 "Running- In Operation for Each Axis"* for running-in the speed reducer with grease.
   At this time, grease may be discharged during the operation.
   Remove the grease zerk from the grease inlet, and clean and degrease the tap part and the thread part of the plug. Wrap the seal tape TB4501 around the plug. Tighten the plug on the grease inlet with the tightening torque of 16.5 N•m (1.7 kgf•m). Also, discharge the excess grease in order not to increase the inner pressure of the speed reducer. Attach a bag to receive grease such as indicated in *fig. 9-13 "Grease Receiving Bag (Rough Standard)"* , and then perform the running-in operation.

Table 9-8: Running- In Operation for Each Axis

Axis to exchange grease	Running-in operation			
	Operation angle	Operation speed	Timer after each operation	Operating time
S,L,U-axes	±45°	MOVJ VJ=50.00	1.0 s	15 minutes

Fig. 9-13: Grease Receiving Bag (Rough Standard)



10. Wipe the discharged grease with a cloth, and reinstall the plug. Before installing the plug, clean and degrease the tap part and the thread part of the plug. Wrap the seal tape TB4501 around the plug. Tighten the plug on the grease exhaust port by using the tightening torque 16.5 N•m (1.7 kgf•m).

9.4.2 Grease Replenishment Procedures for R,B-axis Speed Reducer and R,T-axis Gear

9.4.2.1 Notes on Grease Replenishment Procedures

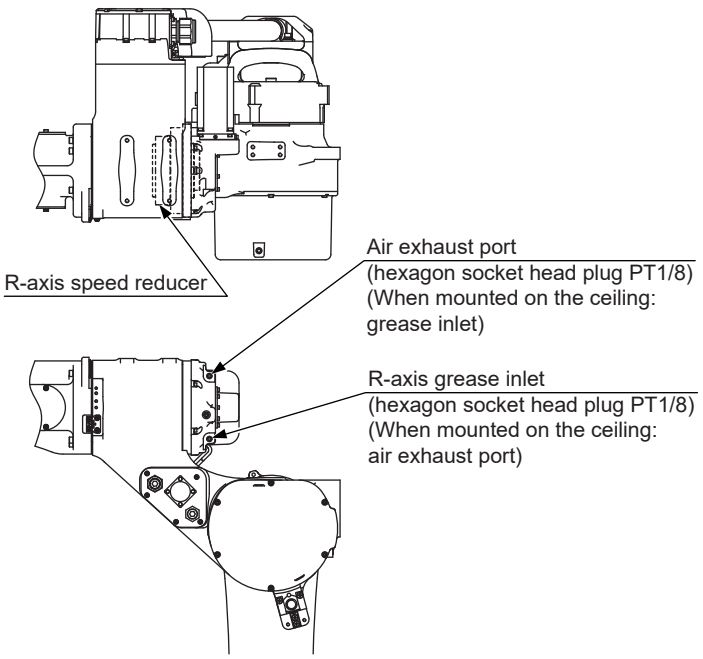
Make sure to follow the instructions listed below at grease exchange. Failure to observe the following notes may result in damage to motor and speed reducer.

NOTE

- If grease is injected without removing the plug from the air exhaust port, the grease may leak inside of the motor, and/or an oil seal of a speed reducer may come off and/or grease may leak inside of the manipulator.
  Make sure to remove the plug before injection.
- Use the hand pump or injection syringe for grease injection.
- Make sure to fill the hose on the grease inlet with grease beforehand to prevent air from leaking into the speed reducer.

9.4.2.2 Grease Replenishment Procedures for R-axis Speed Reducer

Fig. 9-14: R-Axis Speed Reducer Diagram



1. Make the posture of the U-arm horizontal to the ground.
2. Remove the hexagon socket head plugs from the grease inlet and the air exhaust port.

NOTE

The positions of grease inlet and exhaust port are different depending on the mounting condition of the manipulator. Confirm the positions beforehand.

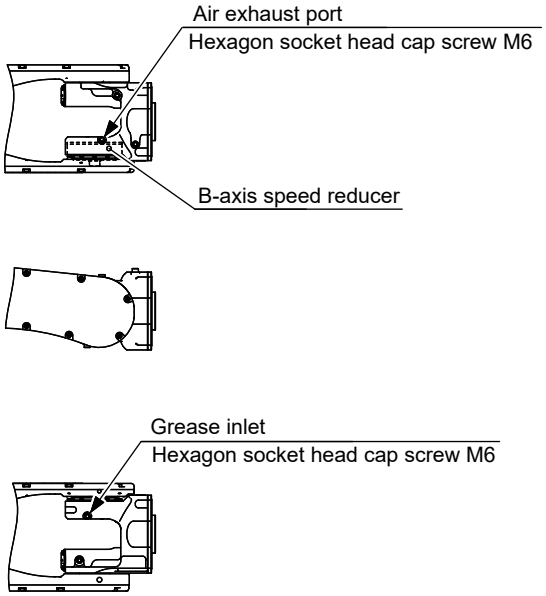
3. Install a grease zerk A-PT1/8 to the grease inlet.
   (The grease zerk is delivered with the manipulator.)
4. Inject the grease through the grease inlet using a grease gun
   – Grease type: Harmonic Grease SK-1A
   – Amount of grease: 7 g

NOTE Grease is not exhausted from the air exhaust port.
Do not inject excessive grease into the grease inlet.

5. Remove the grease zerk from the grease inlet and install the plug.
   Wrap the seal tape TB4501 around the plug and then tighten the plug by using the tightening torque 4.9 N•m (0.49 kgf•m).
6. Install the plug to the air exhaust port.
   Wrap the seal tape TB4501 around the plug and then tighten the plug by using the tightening torque 4.9 N•m (0.49 kgf•m).

9.4.2.3 Grease Replenishment Procedures for B-axis Speed Reducer

Fig. 9-15: B-Axis Speed Reducers Diagram



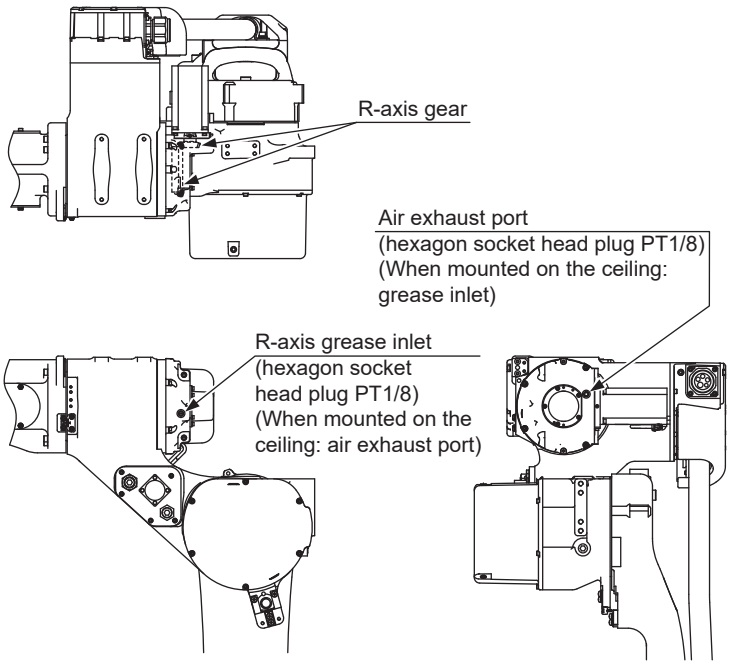
1. Adjust the posture of the manipulator to perform grease replenishment smoothly.
2. Remove the hexagon socket head cap screws M6 from the grease inlet and the air exhaust port.
3. Install a grease zerk A-MT6×1 to the grease inlet.
   (The grease zerk is delivered with the manipulator.)
4. Inject the grease into the grease inlet.
   – Grease type: Harmonic Grease SK-1A
   – Amount of grease: 7 g

NOTE Grease is not exhausted from the air exhaust port.
Do not inject excessive grease into the grease inlet.

5. Remove the grease zerk from the grease inlet. Install the hexagon socket head cap screw M6 to the grease inlet. When installing the screw, apply Three Bond 1206C on the thread part of the screw and then tighten the screw with a tightening torque of 6 N•m (0.6 kgf•m).
6. Install the hexagon socket head cap screw M6 to the air exhaust port. When installing the screw, apply Three Bond 1206C on the thread part of the screw and then tighten the screw with a tightening torque of 6 N•m (0.6 kgf•m).

9.4.2.4 Grease Replenishment Procedures for R-axis Gear

Fig. 9-16: R-Axis Gear Diagram



1. Make the posture of the U-arm horizontal to the ground.
2. Remove the hexagon socket head plug from the grease inlet and the air exhaust port.

NOTE The positions of grease inlet and exhaust port are different depending on the mounting condition of the manipulator. Confirm the positions beforehand.

3. Install a grease zerk A-PT1/8 to the grease inlet.
(The grease zerk is delivered with the manipulator.)
4. Inject the grease into the grease inlet.
   – Grease type: Harmonic Grease SK-1A

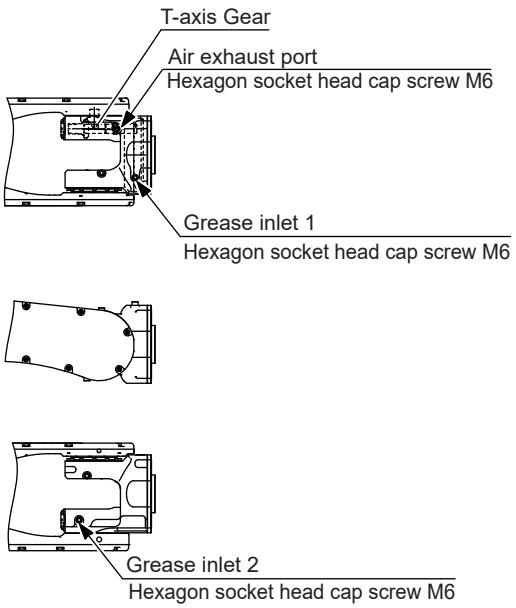
– Amount of grease: 5 g (for replenishment)
85 g (when the speed-reducer is replaced)

NOTE Grease is not exhausted from the air exhaust port.
Do not inject excessive grease into the grease inlet.

5. Remove the grease zerk from the grease inlet and install the plug.
Wrap the seal tape TB4501 around the plug and then tighten the plug by using the tightening torque 4.9 N•m (0.49 kgf•m).
6. Install the plug to the air exhaust port.
Wrap the seal tape TB4501 around the plug and then tighten the plug by using the tightening torque 4.9 N•m (0.49 kgf•m).

9.4.2.5 Grease Replenishment Procedures for T-axis Gear

Fig. 9-17: T-Axis Gear Diagram



1. Adjust the posture of the manipulator to perform grease replenishment smoothly.
2. Remove the hexagon socket head cap screws M6 from the grease inlet 1 and the air exhaust port.
3. Install a grease zerk A-MT6×1 to the grease inlet 1.
(The grease zerk is delivered with the manipulator.)
4. Inject the grease into the grease inlet 1.
   – Grease type: Harmonic Grease SK-1A
   – Amount of grease: 2 g

NOTE Grease is not exhausted from the air exhaust port.
Do not inject excessive grease into the grease inlet.

5. Remove the grease zerk from the grease inlet 1. Install the hexagon socket head cap screw M6 to the grease inlet 1. When installing the screw, apply Three Bond 1206C on the thread part of the screw and then tighten the screw with a tightening torque of 6 N•m (0.6 kgf•m).
6. Remove the hexagon socket head cap screw M6 from the grease inlet 2.
7. Install a grease zerk A-MT6×1 to the grease inlet 2.
   (The grease zerk is delivered with the manipulator.)
8. Inject the grease into the grease inlet 2.
   – Grease type: Harmonic Grease SK-1A
   – Amount of grease: 2 g

NOTE Grease is not exhausted from the air exhaust port.
Do not inject excessive grease into the grease inlet.

9. Remove the grease zerk from the grease inlet 2. Install the hexagon socket head cap screw M6 to the grease inlet 2. When installing the screw, apply Three Bond 1206C on the thread part of the screw and then tighten the screw with a tightening torque of 6 N•m (0.6 kgf•m).
10. Install the hexagon socket head cap screw M6 to the air exhaust port. When installing the screw, apply Three Bond 1206C on the thread part of the screw and then tighten the screw with a tightening torque of 6 N•m (0.6 kgf•m).

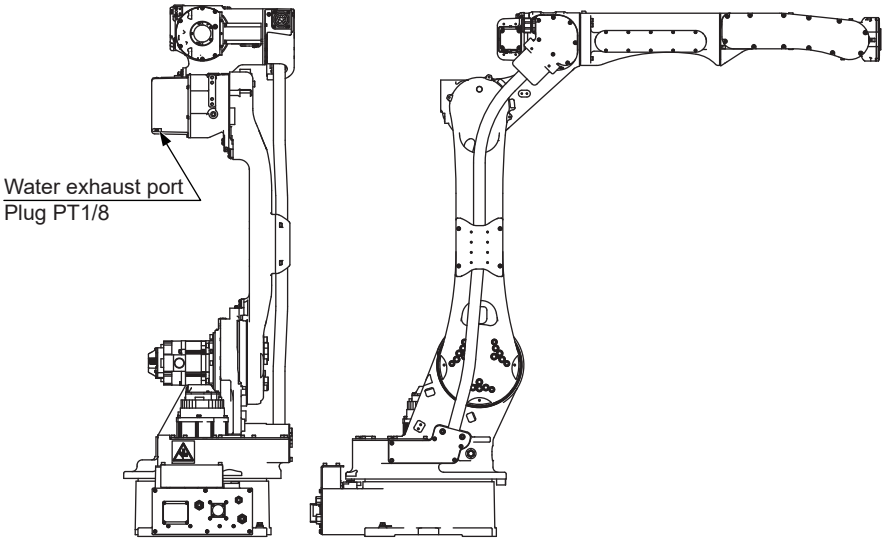
9.5 How to Drain Condensation Water from the Drain Plug

Water from dew concentration accumulates because the U arm is sealed.

Remove the plug attached to the exhaust port and discharge the water on a regular basis.

9.5.1 In Case of Floor Installation

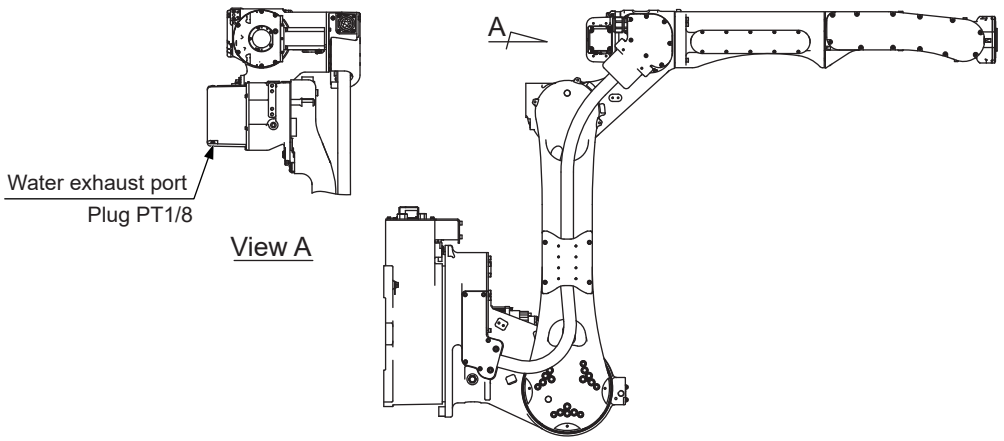
Fig. 9-18: Dew Condensation Water Exhaust (Floor Installation)



1. Make the U-axis horizontal to the ground as shown in *fig. 9-18 "Dew Condensation Water Exhaust (Floor Installation)"*
2. Remove the plug from the water exhaust port.
3. Rotate the U axis about ±5° to discharge the water.
4. Attach the plug to the exhaust port. After wrapping the plug with sealant tape (TB4501), tighten the plug with a tightening torque of 4.9 N•m (0.49 kgf•m).

9.5.2 In Case of Wall Installation

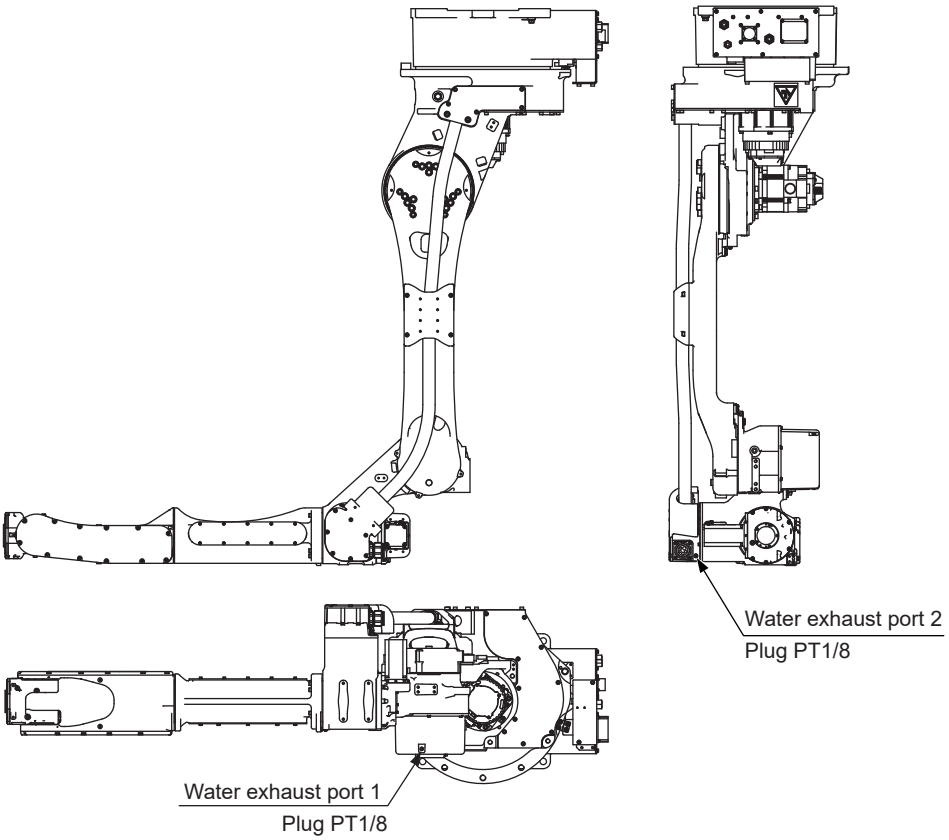
Fig. 9-19: Dew Condensation Water Exhaust (Wall Installation)



1. Make the U-axis horizontal to the ground as shown in *fig. 9-19 "Dew Condensation Water Exhaust (Wall Installation)"* .
2. Remove the plug from the water exhaust port.
3. Rotate the U axis about ±5° to discharge the water.
4. Attach the plug to the exhaust port. After wrapping the plug with sealant tape (TB4501), tighten the plug with a tightening torque of 4.9 N•m (0.49 kgf•m).

9.5.3 In Case of Ceiling Installation

Fig. 9-20: Dew Condensation Water Exhaust (Ceiling Installation)



1. Make the U-axis horizontal to the ground as shown in *fig. 9-20 "Dew Condensation Water Exhaust (Ceiling Installation)"* .
2. Remove each plug from the water exhaust port 1 and 2.
3. Rotate the U axis about ±5° to discharge the water.
4. Attach the plug to the exhaust port 1 and 2. After wrapping the plug with sealant tape (TB4501), tighten the plug with a tightening torque of 4.9 N•m (0.49 kgf•m).

10 Recommended Spare Parts

It is recommended to keep the parts and components in the following table in stock as spare parts for the YR-1-06VXH25-C10.

To purchase lead wires of the wire harness or etc., check the order/ manufacture no. and contact YASKAWA representative.

Product performance cannot be guaranteed when using spare parts from any company other than YASKAWA. The spare parts are ranked as follows:

- Rank A: Expendable and frequently replaced parts.
- Rank B: Parts for which replacement may be necessary as a result of frequent operation.
- Rank C: Drive unit.

NOTE For replacing parts in Rank B or Rank C, contact your YASKAWA representative.

Table 10-1: Spare Parts for the YR-1-06VXH25-C10 (Sheet 1 of 4)

Rank	Parts No.	Name	Type	Manufacturer	Qty	Qty per Unit	Remarks
A	1	Grease	RV Grease LB No.00	YASKAWA Electric Corporation	16 kg	-	
A	2	Grease	Harmonic Grease SK-1A	Harmonic Drive Systems Co., Ltd.	2.5 kg	-	
A	3	Grease	Multemp PS2A	KYODO YUSHI CO., LTD	2.5 kg	-	
A	4	Grease	MP-1	NIPPON GREASE CO., LTD	2.5 kg	-	
A	5	Liquid Gasket	TB1206C	Three Bond Co., Ltd.	-	-	
A	6	Adhesive	LOCTITE 243	Henkel Japan Ltd	-	-	
A	7	Seal Tape	TB4501	Three Bond Co., Ltd.	-	-	
A	8	Battery Pack	HW1483880-A	YASKAWA Electric Corporation	1	3	
A	9	Lead Wire for Battery Replacement	HW1471281-A	YASKAWA Electric Corporation	1	-	For battery replacement
A	10	Gasket	HW1306400-1	YASKAWA Electric Corporation	1	1	For the U-arm Cover (B-axis)

Table 10-1: Spare Parts for the YR-1-06VXH25-C10 (Sheet 2 of 4)

Rank	Parts No.	Name	Type	Manufacturer	Qty	Qty per Unit	Remarks
A	11	Gasket	HW1306401-1	YASKAWA Electric Corporation	1	1	For the U-arm Cover (T-axis)
A	12	Gasket	HW1407822-1	YASKAWA Electric Corporation	1	1	For the motor base (B-axis)
A	13	Gasket	HW1407823-1	YASKAWA Electric Corporation	1	1	For the motor base (T-axis)
A	14	Gasket	HW1308043-1	YASKAWA Electric Corporation	1	1	For the Casing cover
A	15	Gasket	HW1308044-1	YASKAWA Electric Corporation	1	1	For the Motor cover (U-axis)
A	16	O-ring	S50	YASKAWA Electric Corporation	1	3	For the motor base (R-, B-, and T-axis)
A	17	O-ring	S10	YASKAWA Electric Corporation	1	1	For the motor (R-axis)
B	18	B-Axis Timing Belt	60S5M675	Mitsuboshi Belting Limited	1	1	
B	19	T-Axis Timing Belt	150cepter-6S3M954	Bando Chemical Industries, Ltd.	1	1	
B	20	Replacement Kit for S-Axis Speed Reducer[1)]	HW1485488-A	YASKAWA Electric Corporation	1	1	Speed Reducer: HW0387753-B Input Gear: HW0313491-2
B	21	Replacement Kit for L-Axis Speed Reducer[1)]	HW1485489-A	YASKAWA Electric Corporation	1	1	Speed Reducer: HW0387753-G Input Gear: HW1304336-1
B	22	Replacement Kit for U-Axis Speed Reducer[1)]	HW1485490-A	YASKAWA Electric Corporation	1	1	Speed Reducer: HW0386621-C Input Gear: HW1304321-1
B	23	Replacement Kit for R-Axis Speed Reducer[1)]	HW1485491-A	YASKAWA Electric Corporation	1	1	Speed Reducer: HW1382521-A Set Gear: HW1484711-A
B	24	Replacement Kit for B-Axis Speed Reducer[1)]	HW1485827-A	YASKAWA Electric Corporation	1	1	Speed Reducer: HW1382522-A
B	25	Replacement Kit for R-Axis Unit	HW1485493-A	YASKAWA Electric Corporation	1	1	

Table 10-1: Spare Parts for the YR-1-06VXH25-C10 (Sheet 3 of 4)

Rank	Parts No.	Name	Type	Manufacturer	Qty	Qty per Unit	Remarks
B	26	Wrist Unit	HW1173820-A	YASKAWA Electric Corporation	1	1	
B	27	Wire Harness in Manipulator	HW1173642-A	YASKAWA Electric Corporation	1	1	Lead wire of the connector for the internal user I/O wiring harness is not included
B	28	Lead Wire of Connector for Internal User I/O Wiring Harness	HW1271814-A	YASKAWA Electric Corporation	1	1	For the U-arm
B	29	Wire Harness in Manipulator for B, T-Axes	HW1271723-B	YASKAWA Electric Corporation	1	1	
B	30	Lead Wire for S-Axis Signal	HW1372597-D	YASKAWA Electric Corporation	1	1	Lead wire between S-Axis motor and the multi-port connector
B	31	Lead Wire for L-Axis Signal	HW1372597-E	YASKAWA Electric Corporation	1	1	Lead wire between L-Axis motor and the multi-port connector
B	32	Lead Wire for U-Axis Signal	HW1372597-F	YASKAWA Electric Corporation	1	1	Lead wire between U-Axis motor and the multi-port connector
B	33	Extension Lead Wire for R-Axis Signal	HW1372642-D	YASKAWA Electric Corporation	1	1	Extension lead wire between U-Axis motor and the multi-port connector
B	34	Lead Wire for R-Axis Power	HW1373495-A	YASKAWA Electric Corporation	1	1	Lead wire between R-Axis motor and the wire harness in Manipulator
B	35	Lead Wire for B- and T-Axis Power	HW1372678-A	YASKAWA Electric Corporation	1	2	Lead wire between B- and T-Axis motor and the wire harness in Manipulator
C	36	Bypass Cable	HW1471212-A	YASKAWA Electric Corporation	1	-	Signal lead wires for tentative recovery from failure
C	37	S-Axis AC Servomotor	SGM7G-09APK-YR1* HW1385163-A	YASKAWA Electric Corporation	1	1	

Table 10-1: Spare Parts for the YR-1-06VXH25-C10 (Sheet 4 of 4)

Rank	Parts No.	Name	Type	Manufacturer	Qty	Qty per Unit	Remarks
C	38	L-Axis AC Servomotor	SGM7G-13APK-YR1* HW1385395-A	YASKAWA Electric Corporation	1	1	
C	39	U-Axis AC Servomotor	SGM7G-05APK-YR2* HW1385162-A	YASKAWA Electric Corporation	1	1	
C	40	R-Axis AC Servomotor	SGM7J-02APK-YR1* HW1384284-A	YASKAWA Electric Corporation	1	3	
C	41	B- and T-Axis AC Servomotor	SGM7J-01APK-YR1* HW1385161-A	YASKAWA Electric Corporation	1	2	
C	42	Multi-Port Connector	HW1384619-A	YASKAWA Electric Corporation	1	3	
C	43	Power Supply Board	HW1384624-A	YASKAWA Electric Corporation	1	1	
C	44	Dummy Connector	HW1471285-A	YASKAWA Electric Corporation	1	-	For the function for disconnecting axis

1 The replacement kit for the speed reducer includes the following parts.
•Speed reducer and gear (described in Remarks)
•Required parts to change speed reducer (oil seals, bolts, or other parts)
For details of the replacement kit for the speed reducer, contact your YASKAWA representative.

MOTOMAN-GP25-12
INSTRUCTIONS

YASKAWA

YASKAWA ELECTRIC CORPORATION

June 2023 20-03

MANUAL NO.
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